

# **Fukushima Nuclear Accident and Roadmap for Decommissioning**

*~A TEPCO Nuclear Engineer's Perspective~*

*Presentation for Program on U.S.-Japan Relations  
Harvard University*

*Cambridge, Massachusetts  
December 3<sup>th</sup>, 2013*

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# My Background

- '90~'96: **Kyoto University**  
**BS/MS in Nuclear Engineering**
- '96~: **TEPCO**
  - '96~'00: **Fukushima Daini NPS**
  - '00~'02: **Nuclear Engineering Dept., Tokyo-H/Q (severe accident analysis)**
  - '02~'04: **MBA, Stanford Graduate School of Business**
  - '04~'05: **Nuclear Engineering Dept.**
  - '05~'11: **International Affairs Dept.**
  - Mar.~Sept.'11: **Fukushima Response Int'l Team, Tokyo-H/Q**
  - Sept. '11~: **Washington DC Office**

***TEPCO class of '96  
in Naraha-town, Fukushima  
(Jan. 2000)***



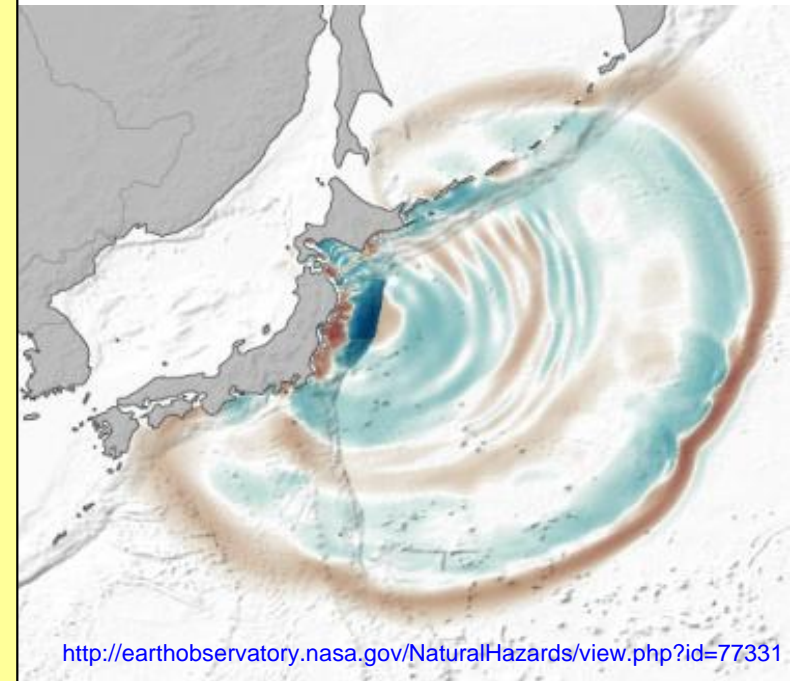
***Pursued “Nuclear Renaissance” in Texas  
(June 2010)***



# My Background (cont'd)

- '90~'96: Kyoto University  
BS/MS in Nuclear Engineering
- '96~: TEPCO
  - '96~'00: Fukushima Daini NPS
  - '00~'02: Nuclear Engineering Dept.,  
Tokyo-H/Q (severe accident analysis)
  - '02~'04: MBA, Stanford Graduate  
School of Business
  - '04~'05: Nuclear Engineering Dept.
  - '05~'11: International Affairs Dept.
- Mar.~Sept.'11: **Fukushima  
Response Int'l Team, Tokyo-H/Q**
- Sept. '11~: **Washington DC Office**

**Then,  
everything  
changed...**



***Great East Japan  
Earthquake  
(March 11, 2011)***

# My Post-Accident Activities



**IAEA Preliminary Mission  
(4/6/2011 @Fukushima Daiichi NPS)**

# My Post-Accident Activities (cont'd)



**Preparation for IAEA Fact-Finding Mission  
(5/21/2011 @Fukushima Daiichi “*Bedroom*”)**

# My Post-Accident Activities (cont'd)

**Mike Weightman  
(Head of UK-ONR)**

**Masao Yoshida  
(1F Site Superintendent)**



**IAEA Fact-Finding Mission  
(5/27/2011 @Fukushima Daiichi)**



# My Post-Accident Activities (cont'd)



***“Nothing has been more important in my career than supporting TEPCO”***

**U.S. INPO-Led Industry Support Team  
(8/19/2011 @Fukushima Daini)**

INPO: Institute of Nuclear Power Operations



**Reinforcing US-Japan Ties  
(6/15/11 @U.S. Ambassador Roos' Residence)**

# Damage Due to Great East Japan Earthquake (GEJE)

Houses Swept Away



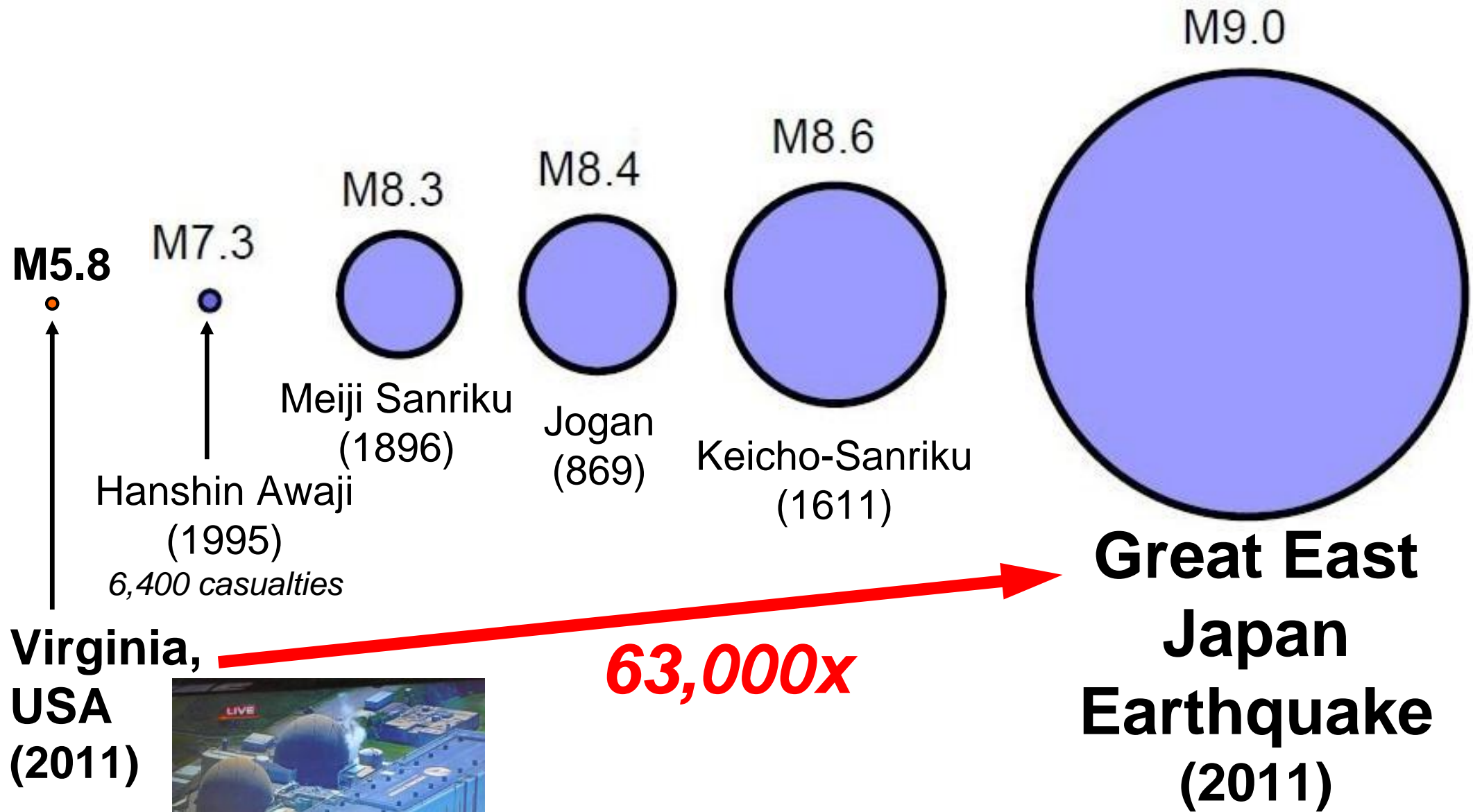
- **Largest** earthquake (M9.0) and tsunami (M9.1) in recorded history of Japan
- **20+ m** tsunami run-up in coast line spanning **200 km**
- **560 km<sup>2</sup>** flooded (10x Manhattan)
- **19,000 dead/missing**

Cruise Ship Stranded





# Comparison of Seismic Energy (Magnitude)



<http://wcrnews.wordpress.com/2011/08/23/5-9-earthquake-rocks-virginia-d-c/>

TOKYO ELECTRIC POWER COMPANY

# Impact of GEJE to TEPCO Facilities

## Shutdown:

- Nuclear power: **7** units
- Thermal power: **12** units
- Hydro power: **25** units
- Substations: **8**

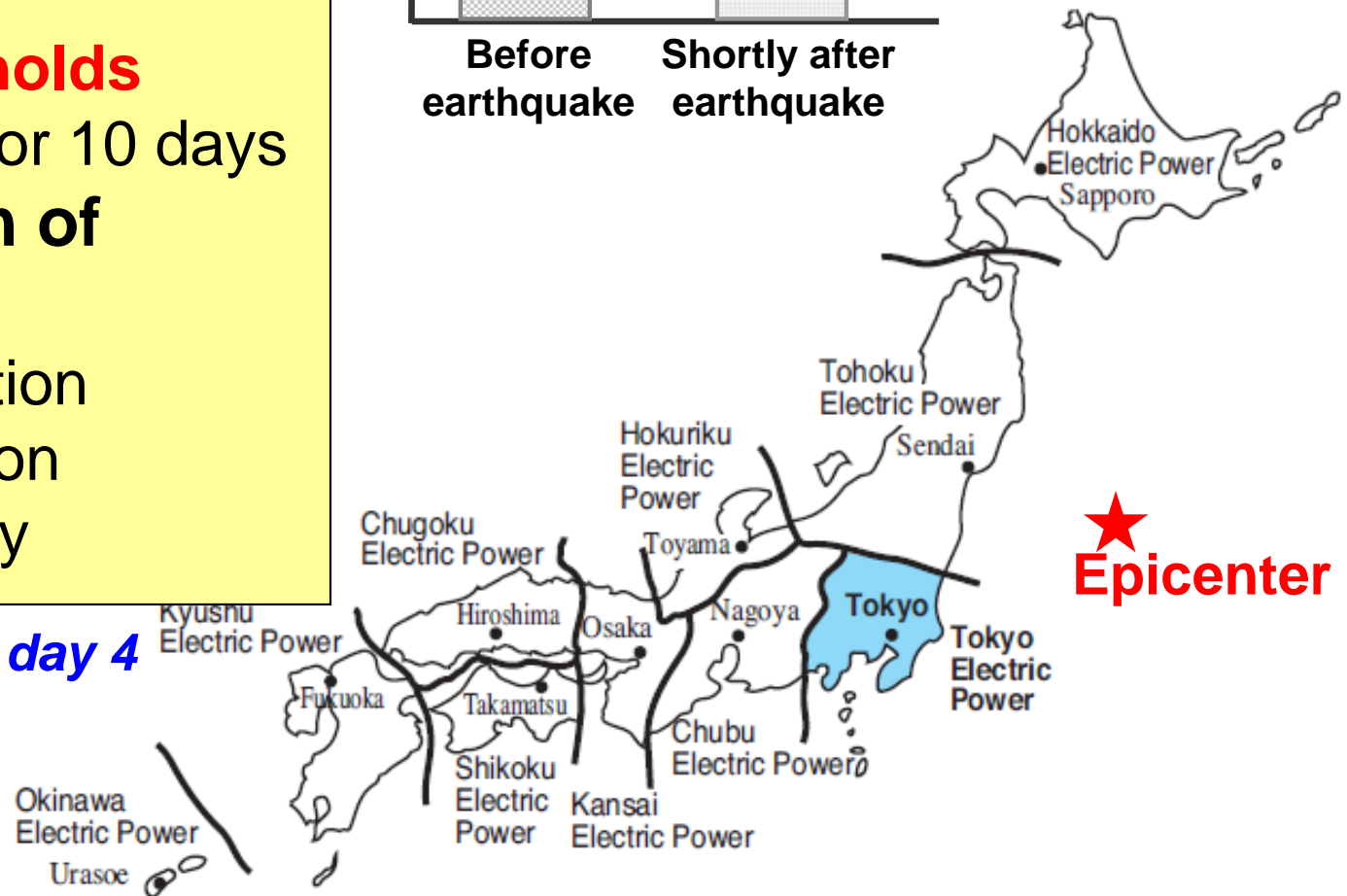
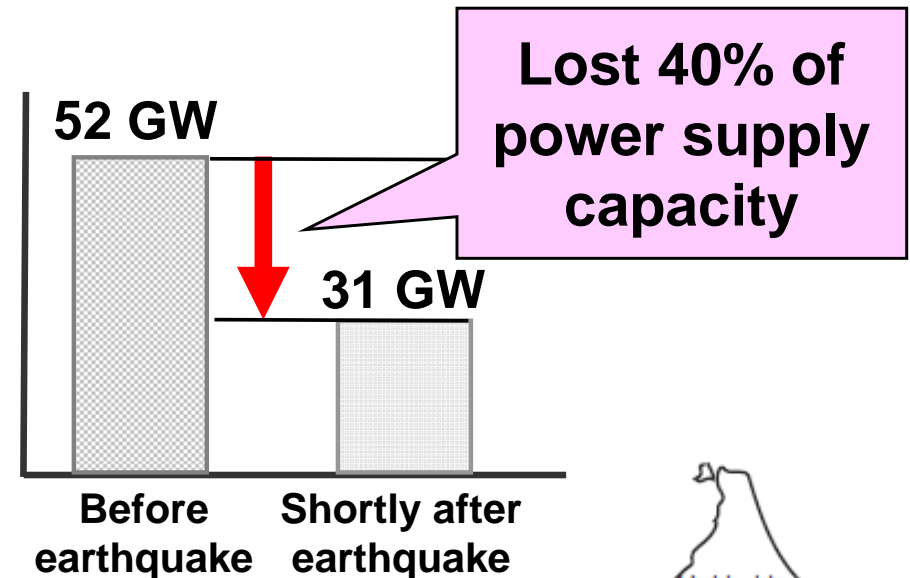
## Power outage:

- **4 million households**
- Rolling blackout for 10 days

## Massive interruption of infrastructure:

- Public transportation
- Telecommunication
- Food/water supply

**>99% of power restored by day 4**



# TEPCO's Nuclear Power Stations (17 BWR Units)

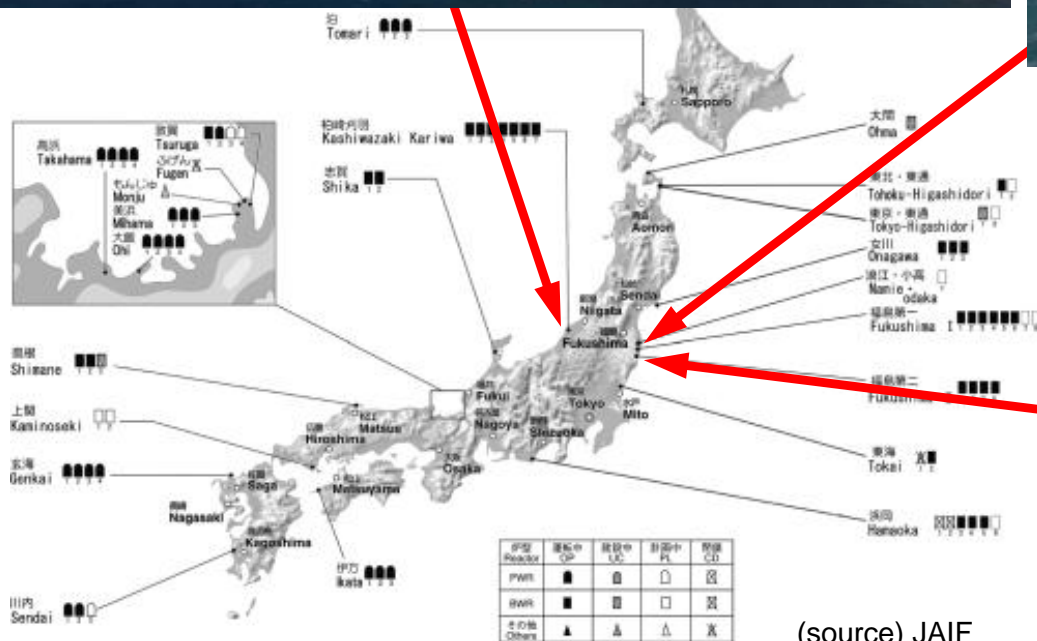
## Kashiwazaki-Kariwa (KK)



## Fukushima Daiichi (1F)



## Fukushima Daini (2F)





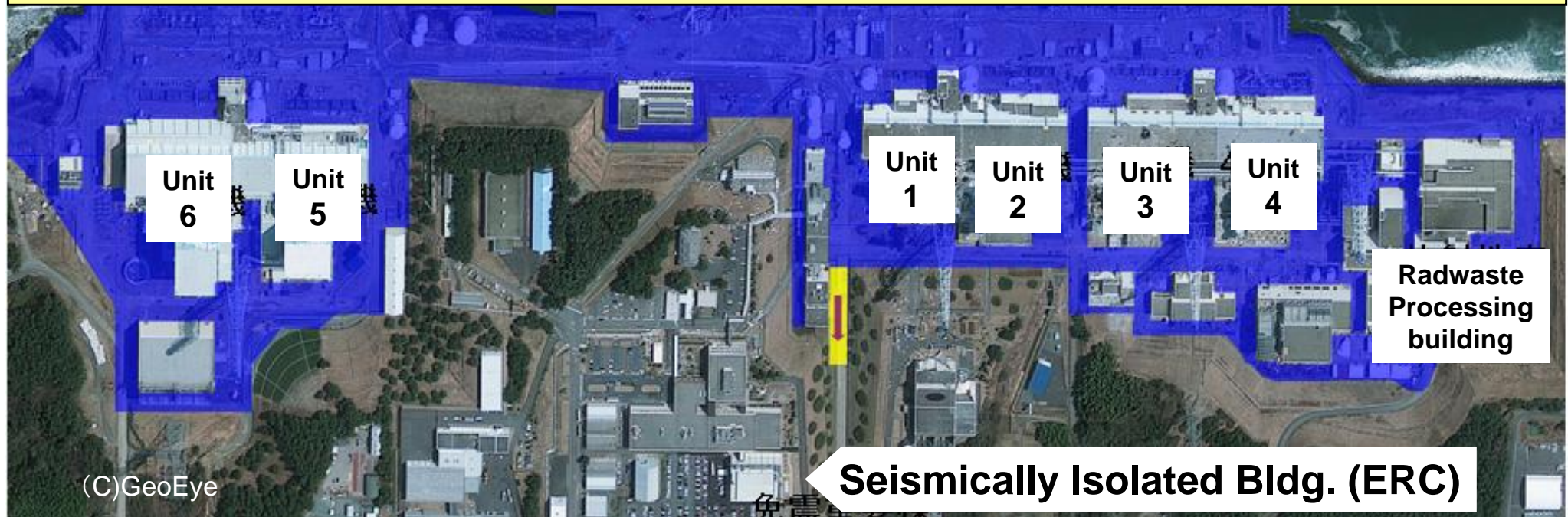
# Tsunami Observed at Fukushima Daiichi (1F)



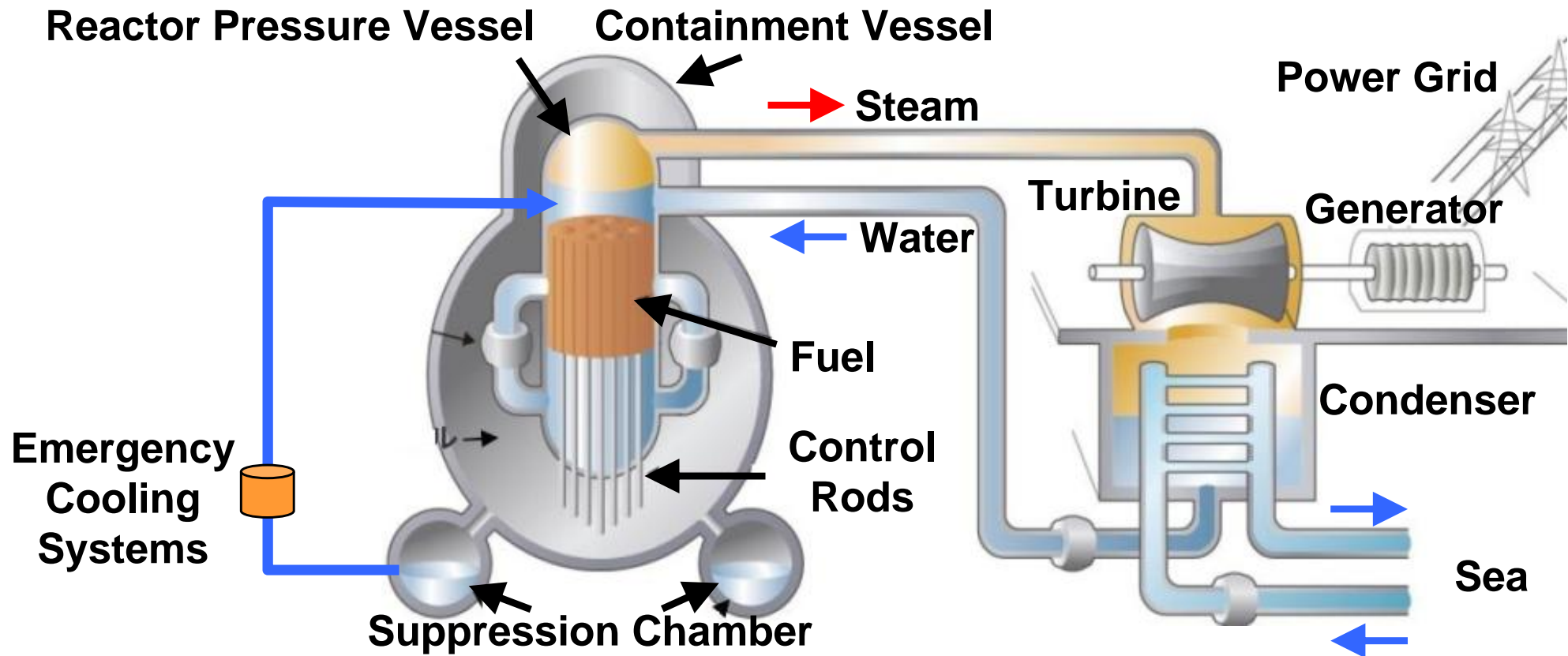


# Impact of Earthquake/Tsunami at 1F

- **After the Earthquake (near design-basis):**
  - ✓ **Loss of all off-site power**
  - ✓ **Plant responded as designed** (automatic shutdown of operating units; startup of emergency diesel generators)
- **After the Tsunami (beyond design-basis):**
  - ✓ Tsunami height (13.1 m): **4x historical-high** and **2x design-basis**
  - ✓ **Station Black Out (SBO)** for 5 out of 6 units
  - ✓ **Loss of almost all safety system, instrumentation, lighting, etc.**



# Nuclear Safety 101

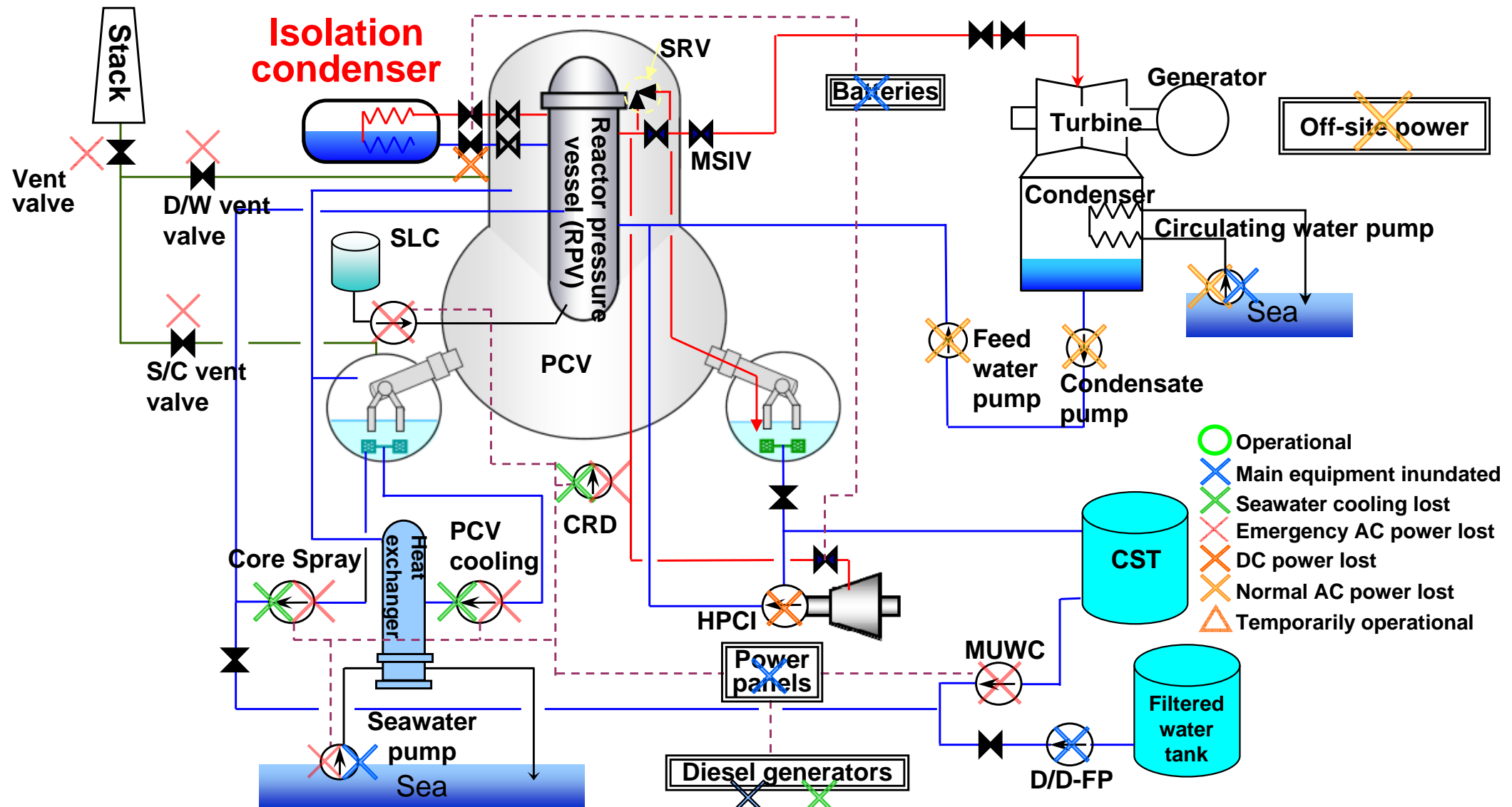


**[Sources of Heat]** a. **Nuclear Fission** (during operation)  
b. **Radioactive Decay** (after shutdown)

**$E=mc^2$**  (massive heat generated from very little mass)

**3 Safety Principles:** (1) **Shutdown**, (2) **Cool**, (3) **Contain**

# Plant Status After Tsunami (1F Unit 1)



- **Reactor automatically shutdown** after earthquake
- **Loss of all AC/DC power + core cooling capability** due to tsunami
- **Core melt** and Zr-water reaction led to **H2 explosion** in reactor bldg.
- **Stabilization by sea water injection via fire trucks**



# Accident Response at 1F: In the Field



Roads damaged by earthquake

**Continual aftershocks, tsunami alerts, open manholes, etc. exacerbated the situation**



Roads blocked by tsunami debris



# Accident Response at 1F: In the Main Control Room



Checked instrumentation in near-complete darkness

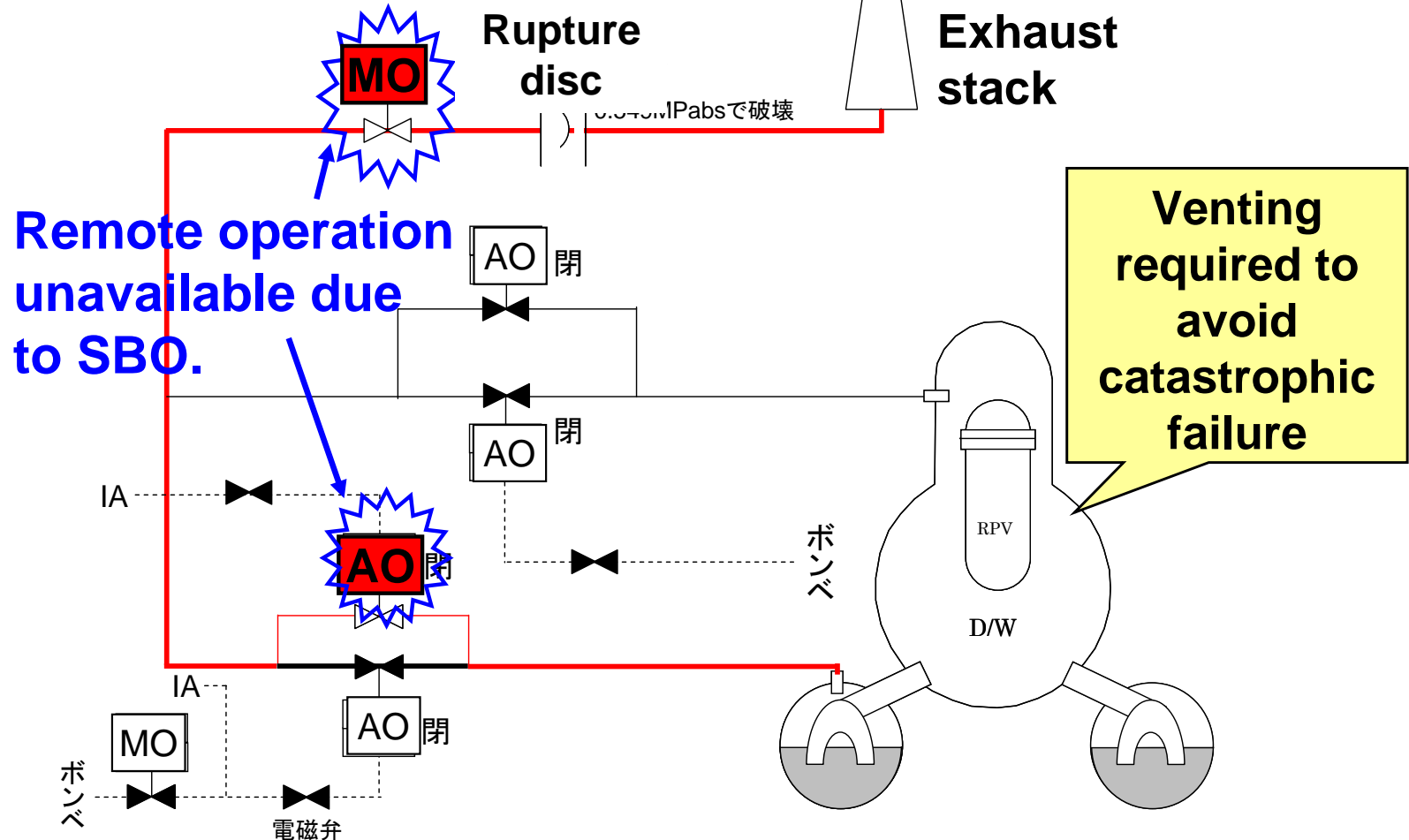
Supervised operation wearing full-face mask



Brought in heavy batteries to restore instrumentations

- **Lack of:**  
instrumentation, communication means, lighting, food, water, sleep, ...
- **Increase in:**  
radiation level, fatigue, fear, despair, ...

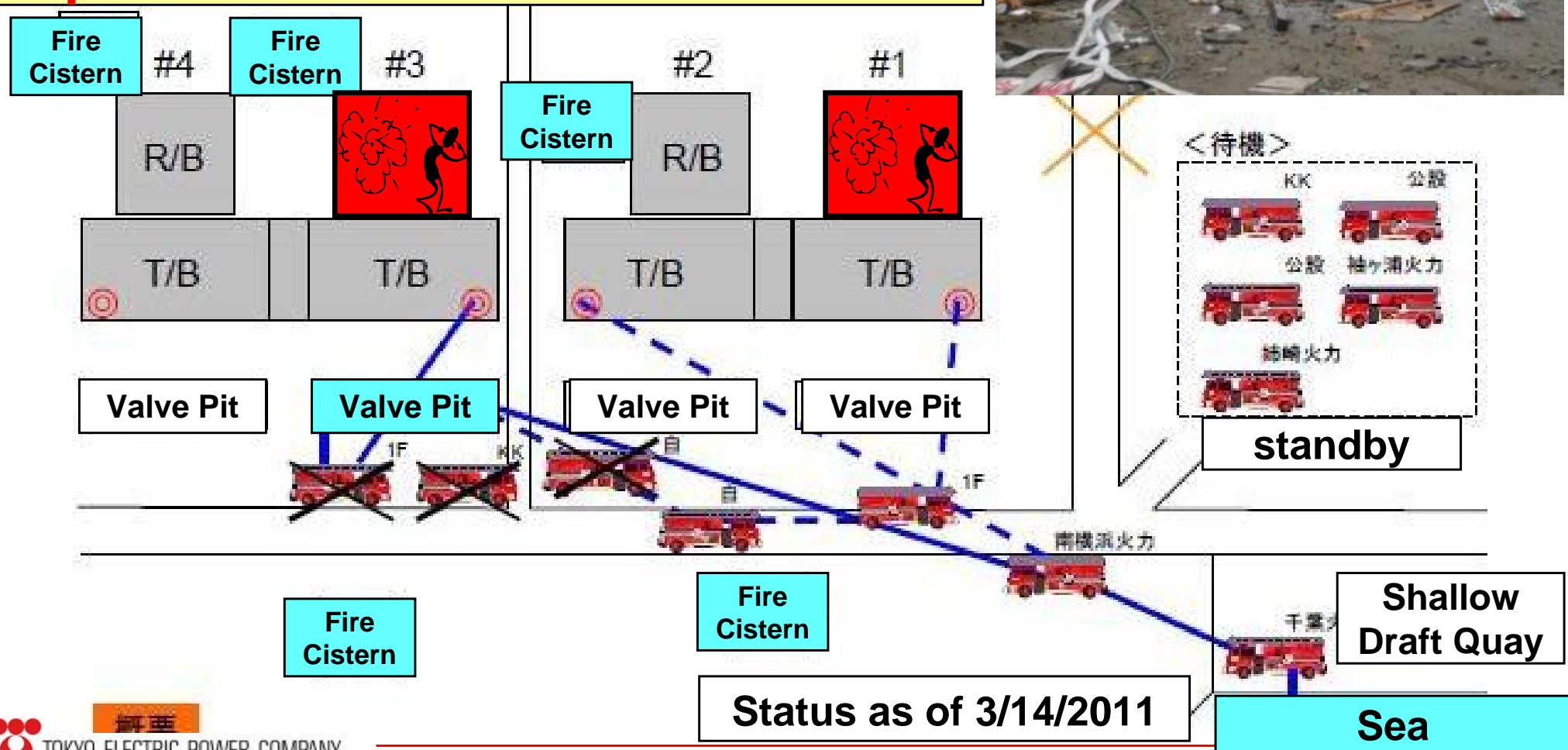
# Accident Response at 1F: Unit 1 Containment Venting



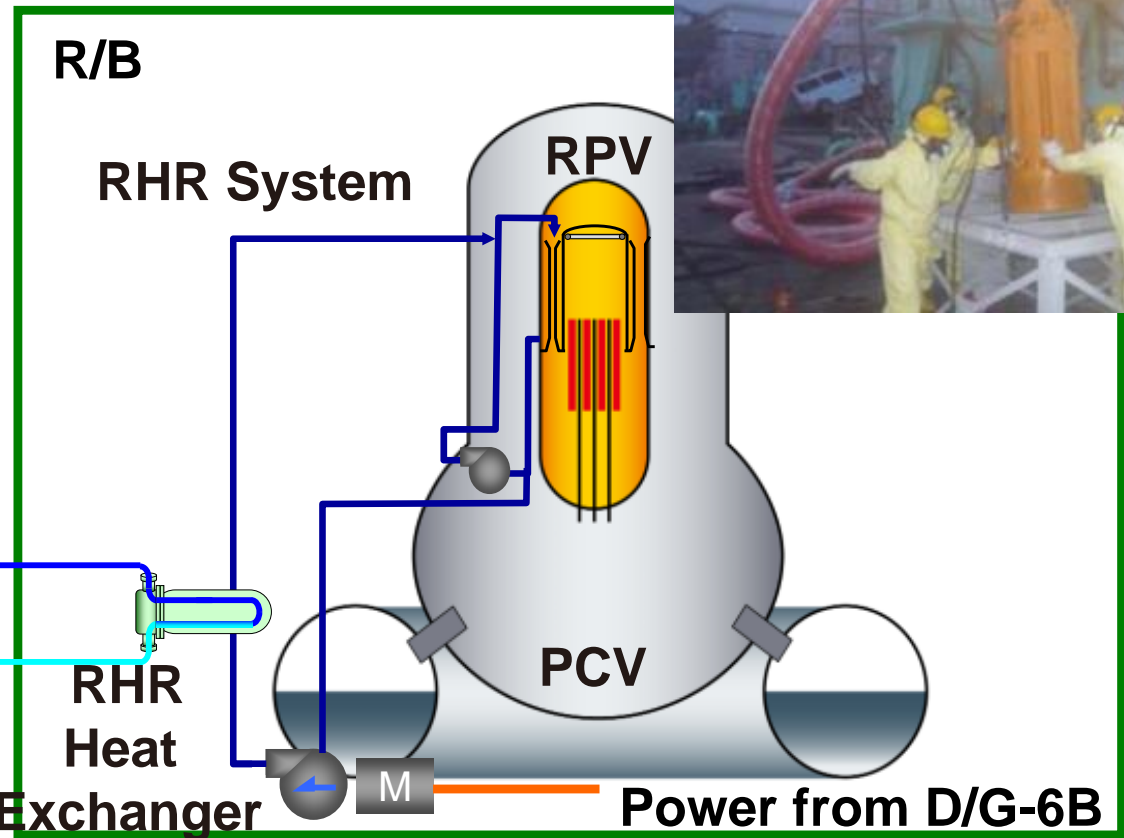
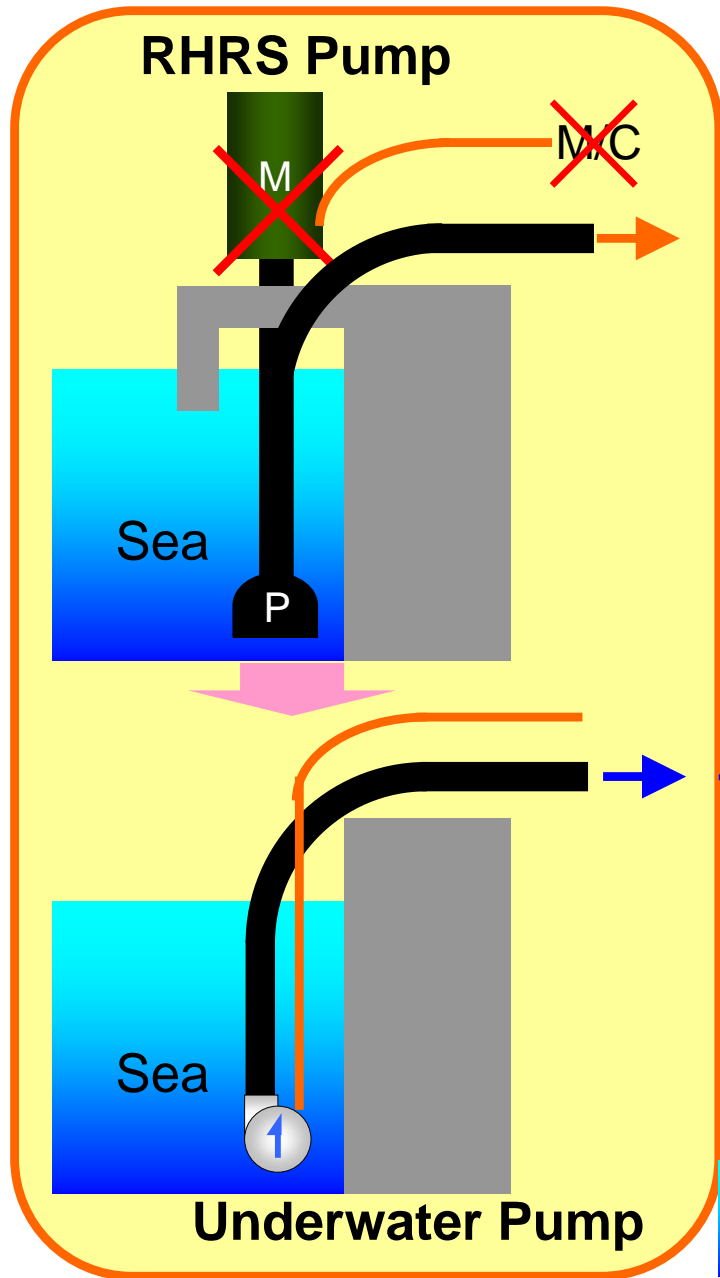
- Six men formed 3 “**last-resort teams**” to manually open 2 valves in **highly-radioactive area**
- Core damage already progressing by this time (3/12 9:04-9:30)

# Accident Response at 1F: Water Injection by Fire Trucks

- Fire trucks played critical role in injecting water into reactors
- Fire brigade operated fire trucks amidst high radiation/successive explosions



# Accident Response at 1F: Protecting Units 5&6

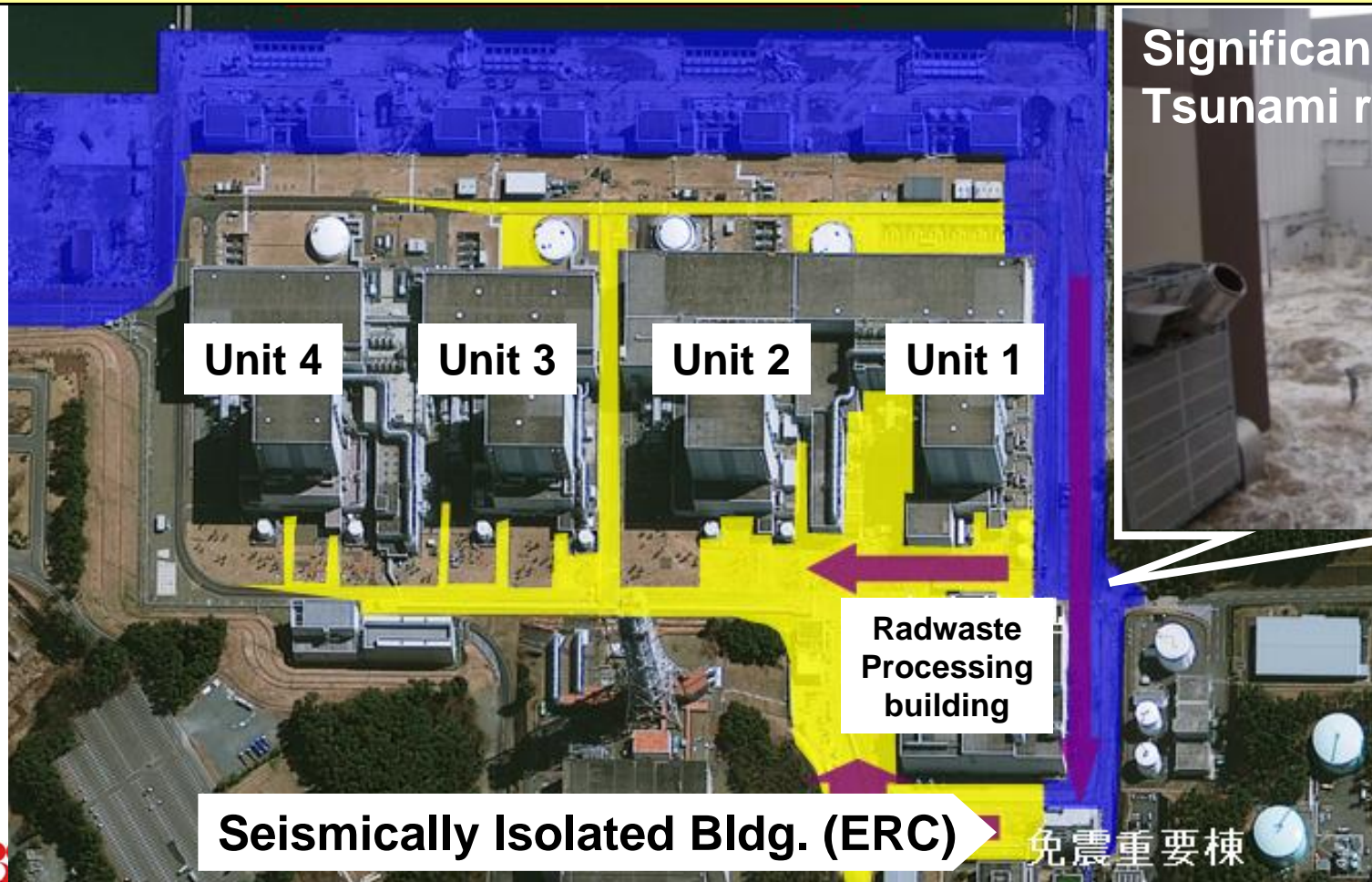


- Ultimate heat sink restored: 3/19
- Cold shutdown achieved: 3/20
- ➔ **Determination to save Units-5/6**



# Impact of Earthquake/Tsunami at 2F

- After the Earthquake (smaller than design-basis):
  - ✓ **Loss of all but one line of off-site power**
  - ✓ **Plant responded as designed**
- After the Tsunami (beyond design-basis):
  - ✓ **Loss of Ultimate Heat Sink** for 3 out of 4 units



Significant  
Tsunami run-up



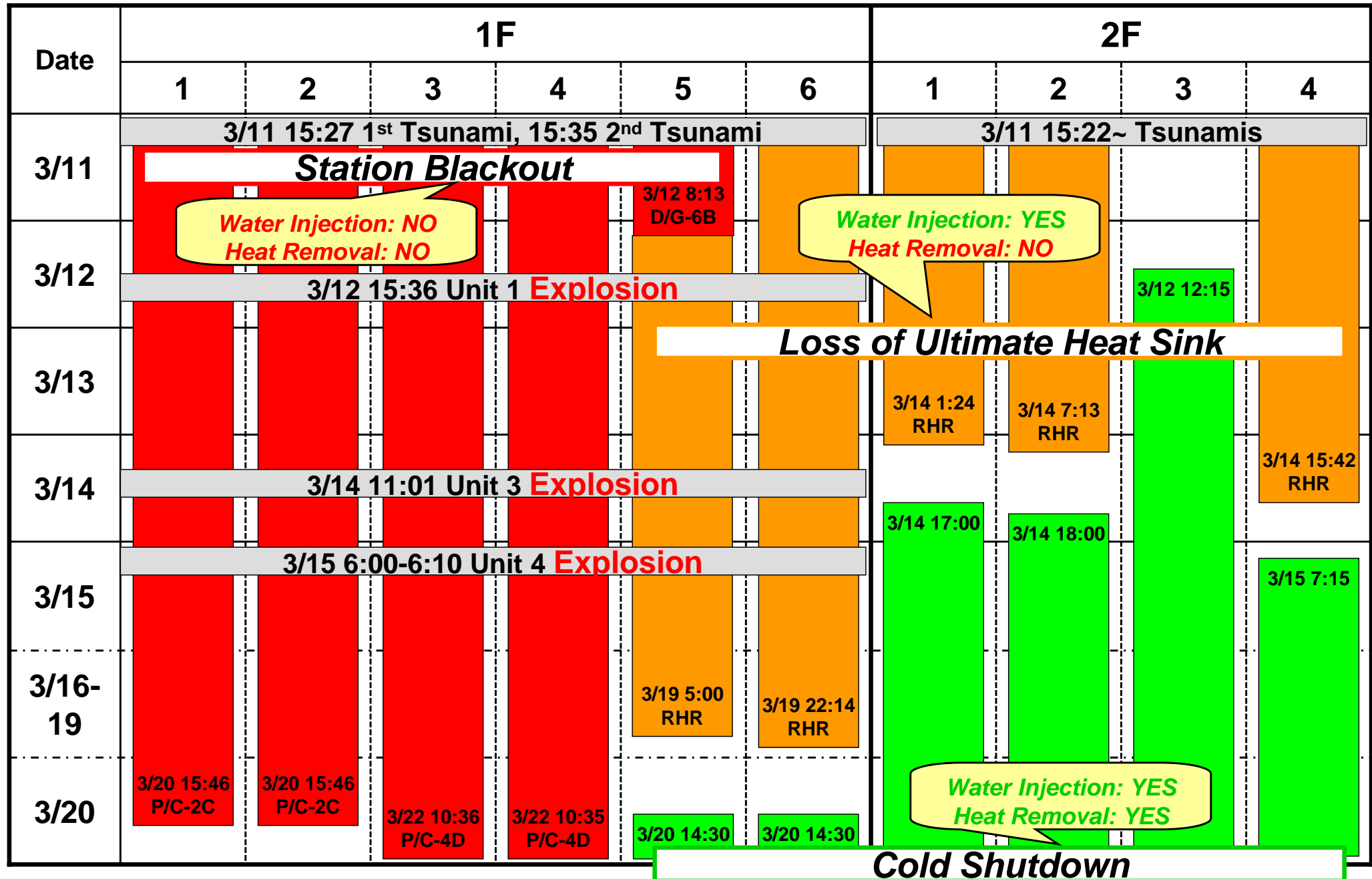
# Accident Response at 2F: Recovery from Tsunami



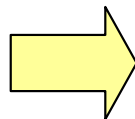
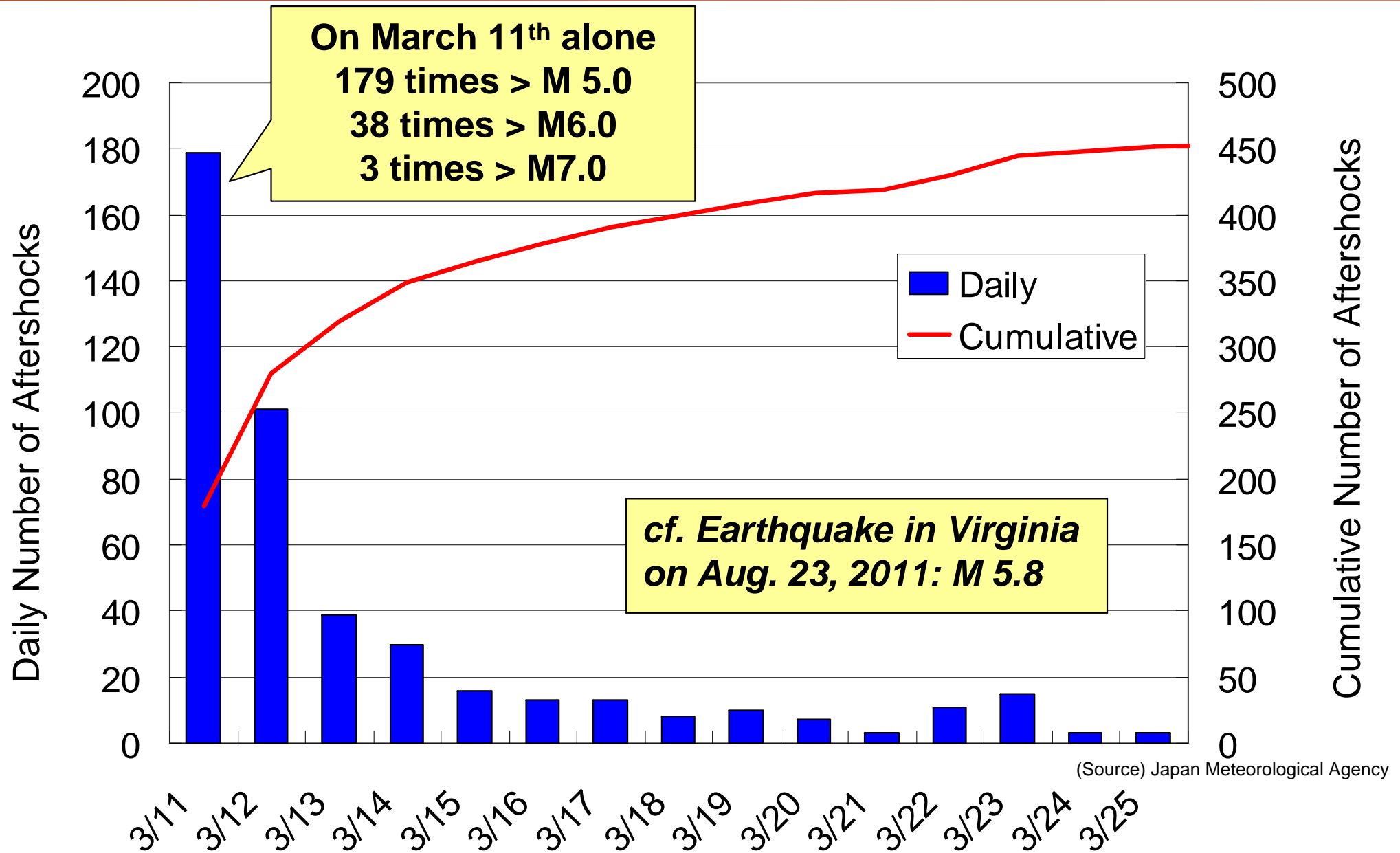
- Restored ultimate heat sink by:
  - ✓ Laying 9 km of heavy power cables by hand
  - ✓ Rapidly procuring and replacing motors
- Executed “**FLEX On-The-Fly**”



# Overview of the 10-Unit Simultaneous Accidents



# Hundreds of Aftershocks Greater than M 5.0



**Visualization of earthquakes in 2011**

<http://www.youtube.com/watch?v=eKp5cA2sM28>



# Voices from the Field

- “In an attempt to check the status of Unit 4 D/G, I was trapped inside the security gate compartment. Soon the tsunami came and **I was minutes away from being drowned**, when my colleague smash opened the window and saved my life.”
- “In total darkness, I could hear the unearthly sound of SRV dumping steam into the torus. I stepped on the torus to open the S/C spray valve, and **my rubber boot melted**.”
- “Unit 3 could explode anytime soon, but it was my turn to go to the main control room. **I called my dad and asked him to take good care of my wife and kids should I die.**”



Torus Room



Unit 1 Main  
Control Room

D/G: Diesel Generator  
SRV: Safety Relief Valve  
S/C: Suppression Chamber

# Voices from the Field (1F)

“At that time, I was conjuring up faces of fellow colleagues who would **die with me.**”  
(Masao Yoshida, Site Superintendent)



“I was determined to **stay behind to my death**; however I was resolved to **send my men back home alive.**”  
(Ikuo Izawa, Shift Manager)



“Let me go and vent the containment. I know where the valve is and I can run fast. **Let me protect the unit that I love.**”  
(Kazuhiro Yoshida, Deputy Shift Manager)



## “The Man Who Saw The Brink of Death”

*“Book reveals human drama in Fukushima No. 1 crisis”*

The Japan Times 12/11/2012

<http://www.japantimes.co.jp/news/2012/12/11/national/book-reveals-human-drama-in-fukushima-no-1-crisis/>

# TEPCO Internal Investigation Committee Final Report

## ➤ Issued on June 20, 2012

[http://www.tepco.co.jp/en/press/corp-com/release/2012/1205638\\_1870.html](http://www.tepco.co.jp/en/press/corp-com/release/2012/1205638_1870.html)

### **“Tangible”**

#### **Countermeasures**

- Flood Protection
- High-pressure Injection System
- Depressurization System
- Low-pressure Injection System
- Heat Removal/Cooling System
- Power Supply for Instrumentation
- Post-Core Damage Mitigation
- Common Items
- Mid-to-Long Term Items

### **“Intangible”**

#### **Countermeasures**

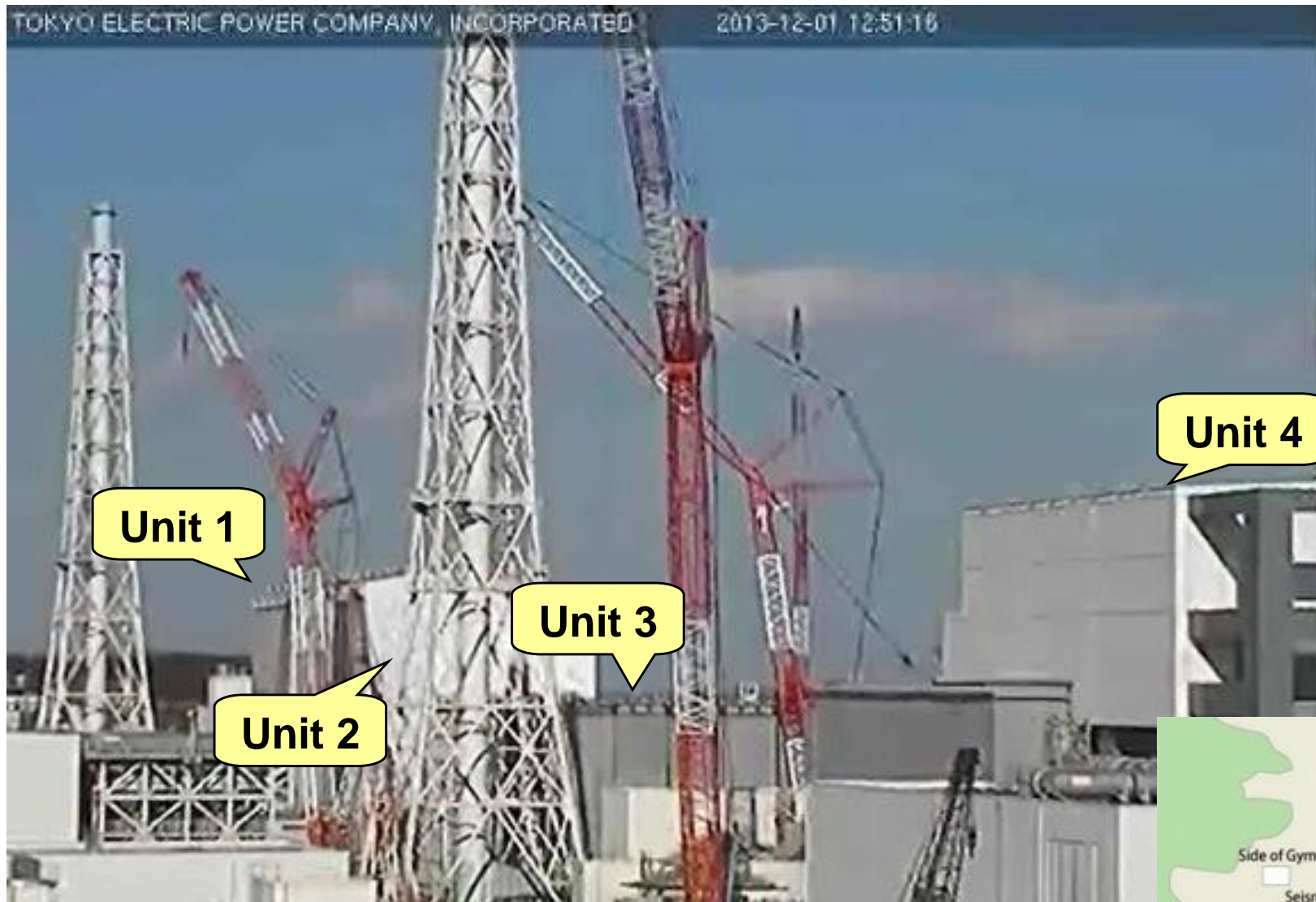
- Operational Measures in Relation to Tangible Modifications
- Emergency Preparedness
- Info. Dissemination and Sharing
- Roles and Responsibilities
- Information Disclosure
- Transportation of Resources
- Access Control
- Radiological Protection
- Plant Status Recognition
- Suggestions to the Government

### **Major Lessons Learned:**

- Recognize large uncertainty in external events
- **Prepare for the unexpected**



# Current Status of Fukushima Daiichi (1F) NPS



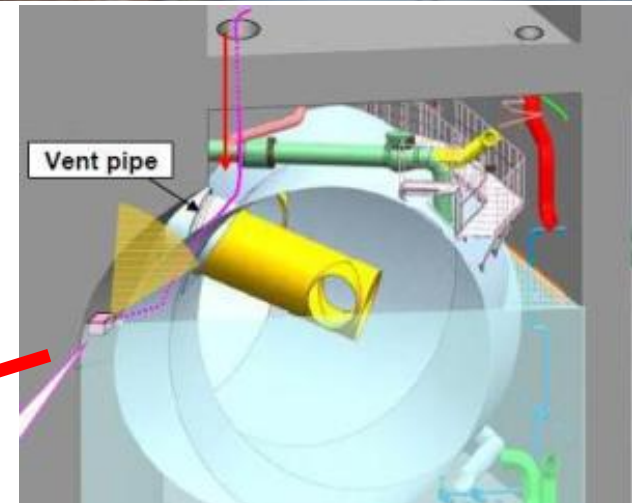
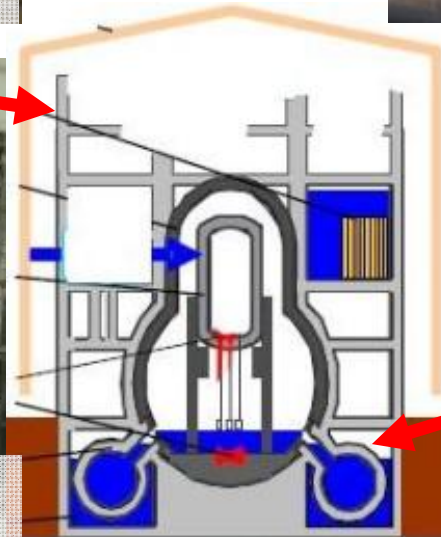
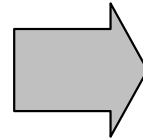
**Live Camera View (as of 12/1/2013)**

<http://www.tepco.co.jp/en/nu/f1-np/camera/index-e.html>





# Progress Made at 1F Unit 1

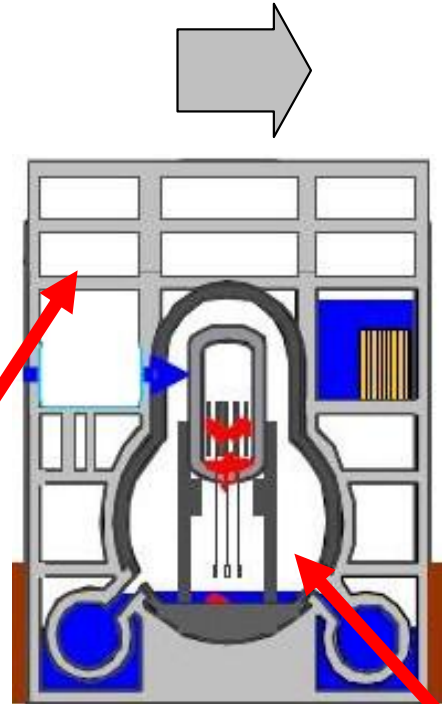


**Reactor building cover to be dismantled to enable rubble removal work to be conducted on refueling floor**

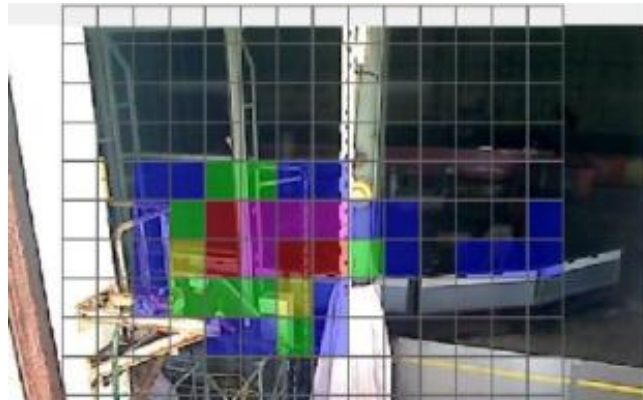
# Progress Made at 1F Unit 2



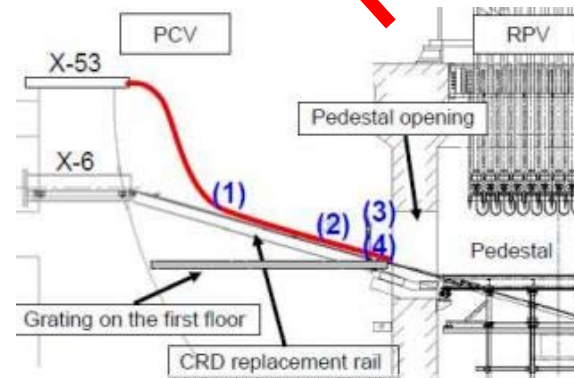
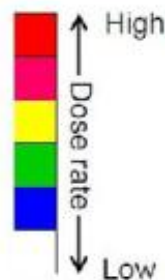
Steam Coming Out From Blow-out Panel (4/10/2011)



Blow-out Panel Closed (3/11/2013)



Gamma Camera Image of Refueling Floor (2/21/2013)



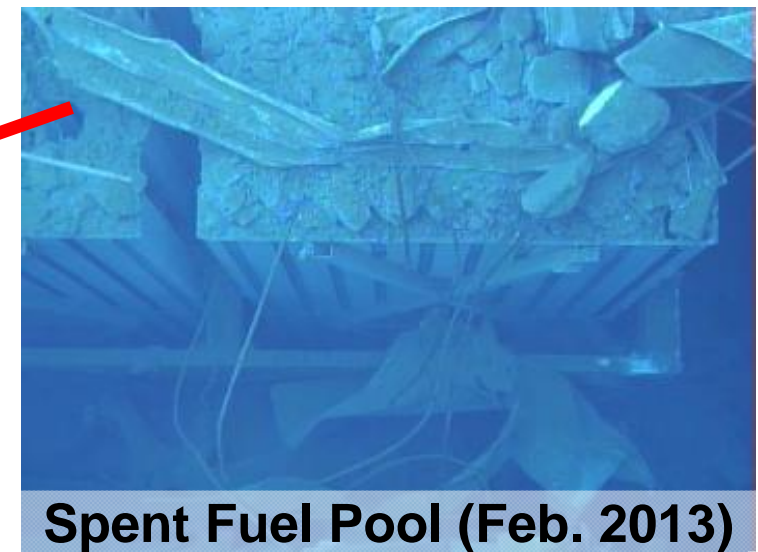
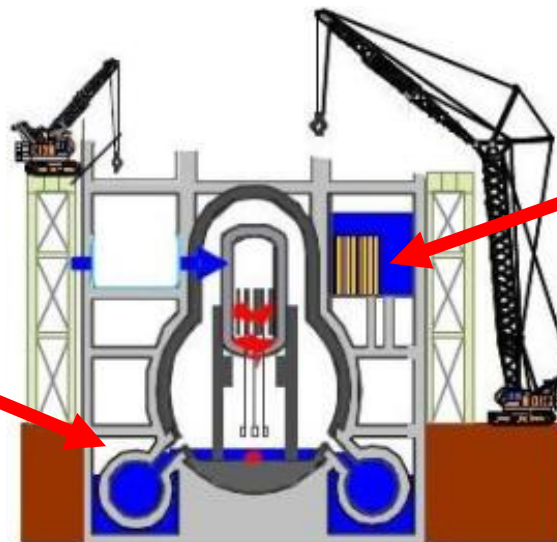
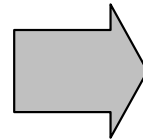
Inside Containment (8/12/2013)



**Attempt to investigate inside reactor pressure vessel by borescope via TIP guide tube**



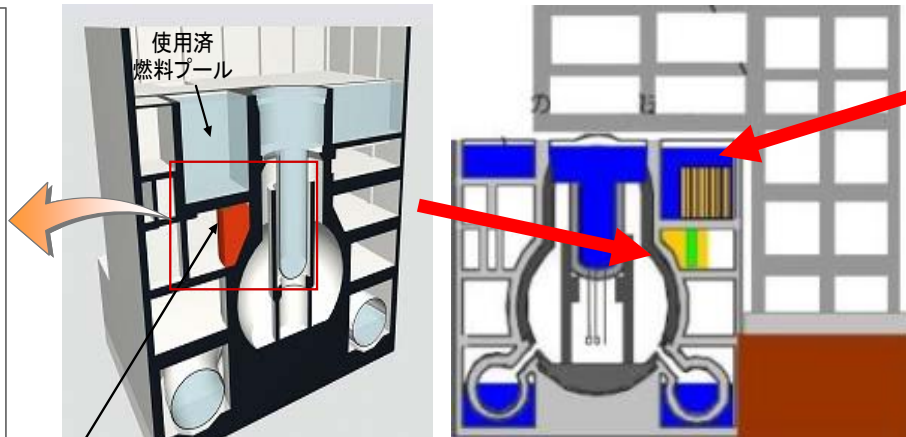
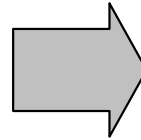
# Progress Made at 1F Unit 3



**Preparation work underway to install fuel removal structure**



# Progress Made at 1F Unit 4



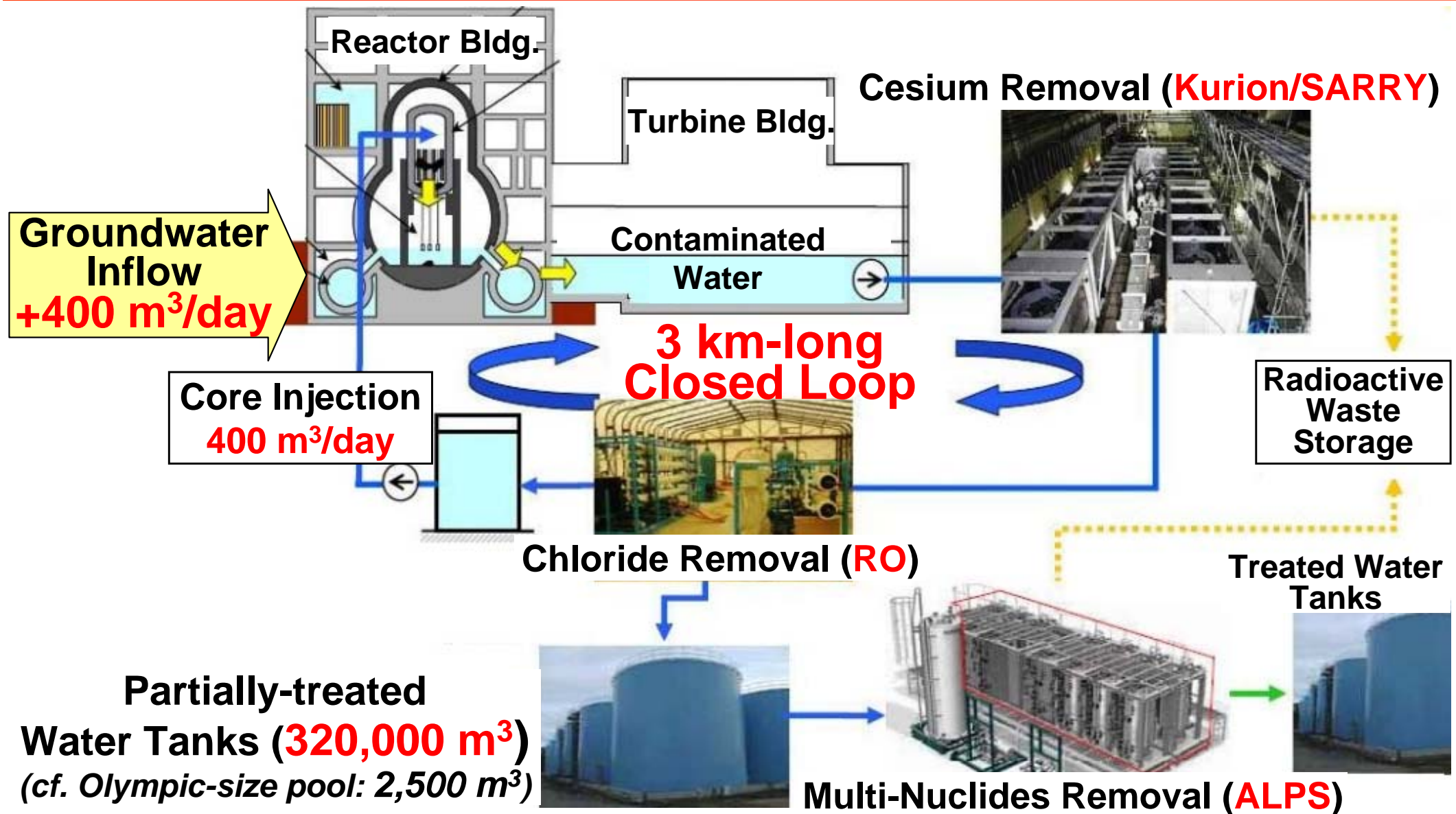
SFP Structure Reinforced  
(7/30/2011)



**1,533 fuel bundles being transferred to common pool**

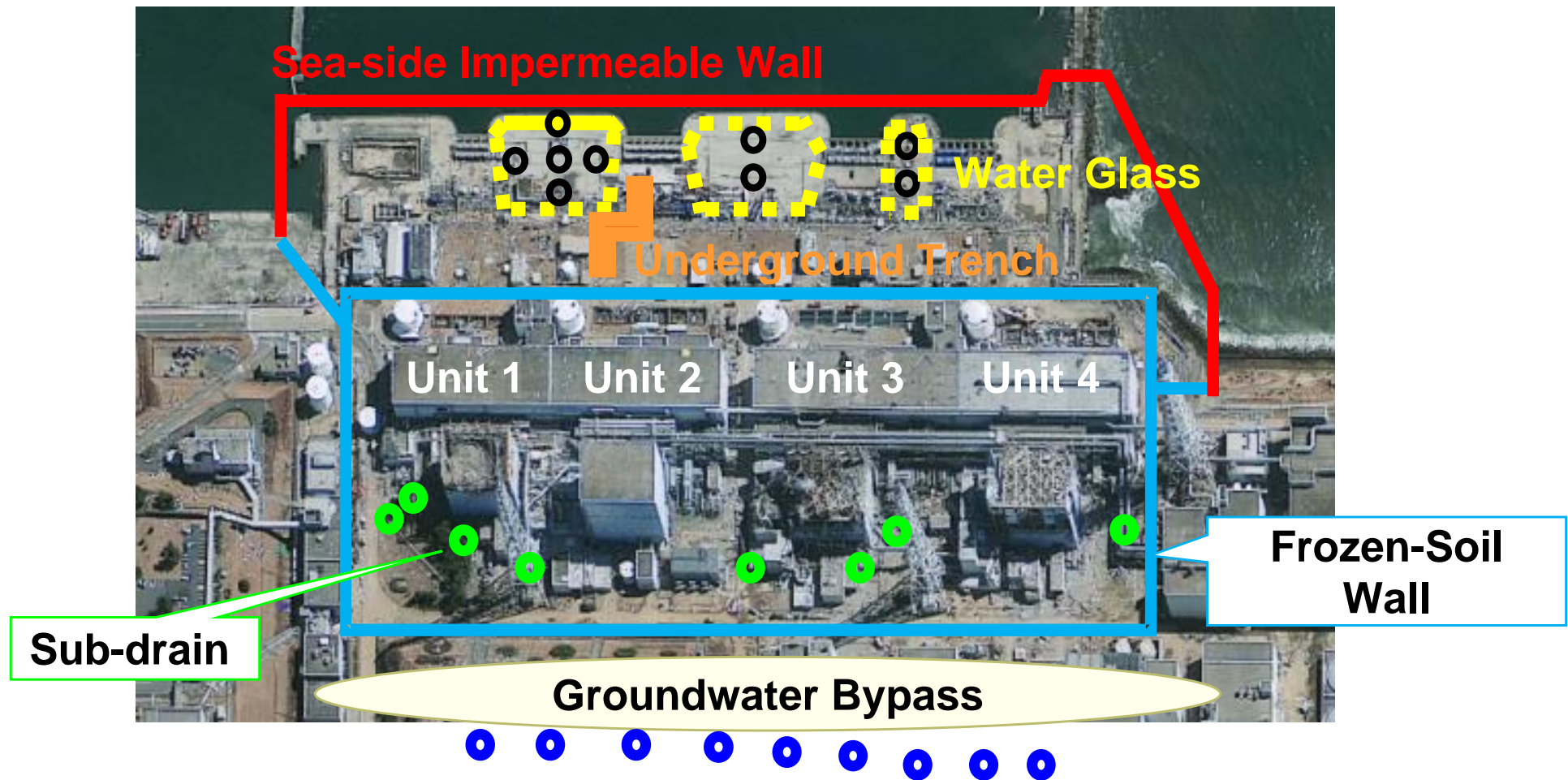


# Circulating-Water Core Cooling System



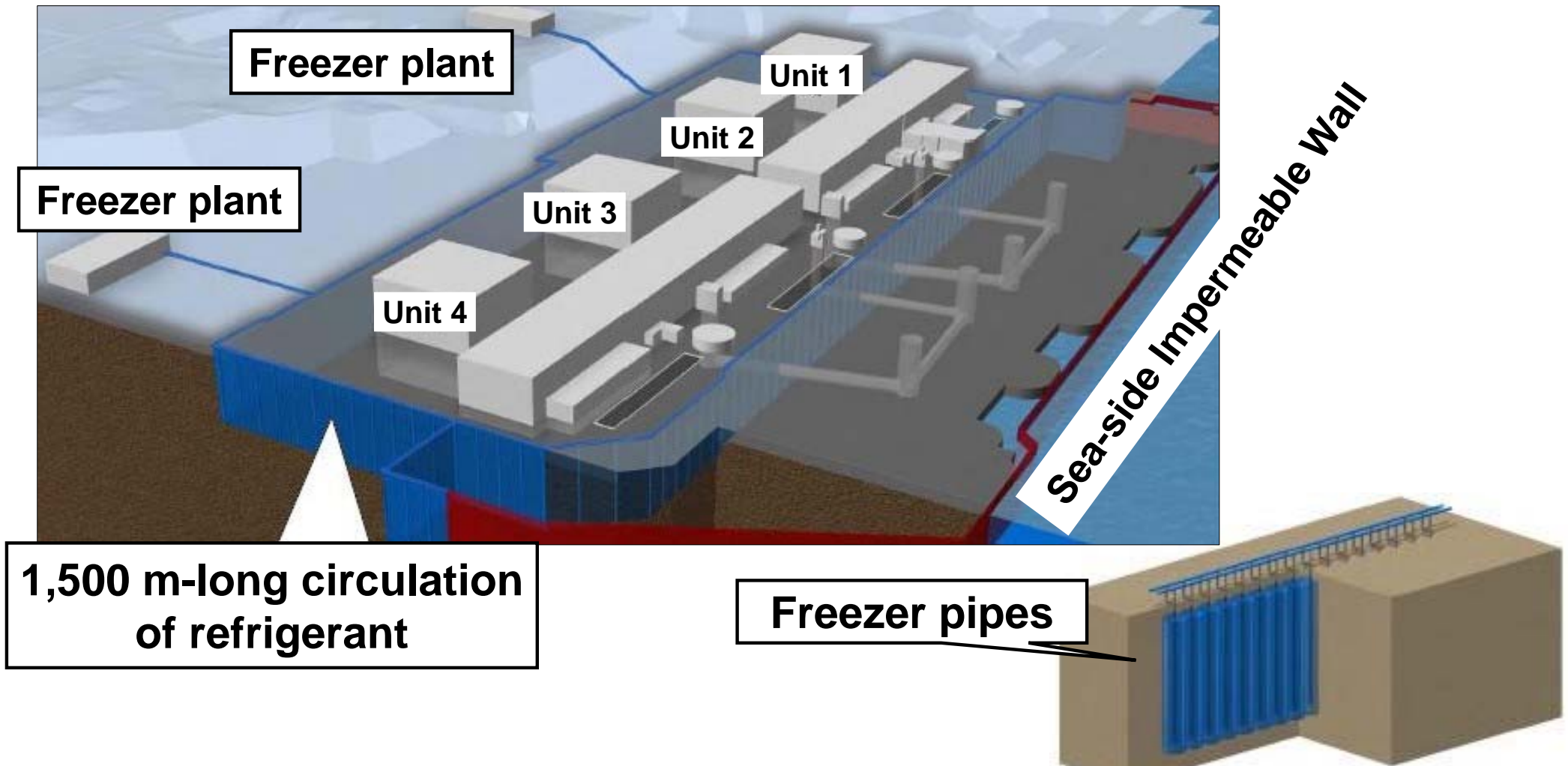
- All reactor cores stably cooled
- Increasing water inventory posing challenge

# Groundwater Contamination Near the Sea



- Contamination detected in groundwater near sea bank;  
Suspected leakage of contamination into sea;  
**Immediate and fundamental measures** taken to:
- Prevent groundwater from being contaminated
  - Prevent contaminated groundwater from flowing into sea
  - Reduce groundwater inflow into buildings

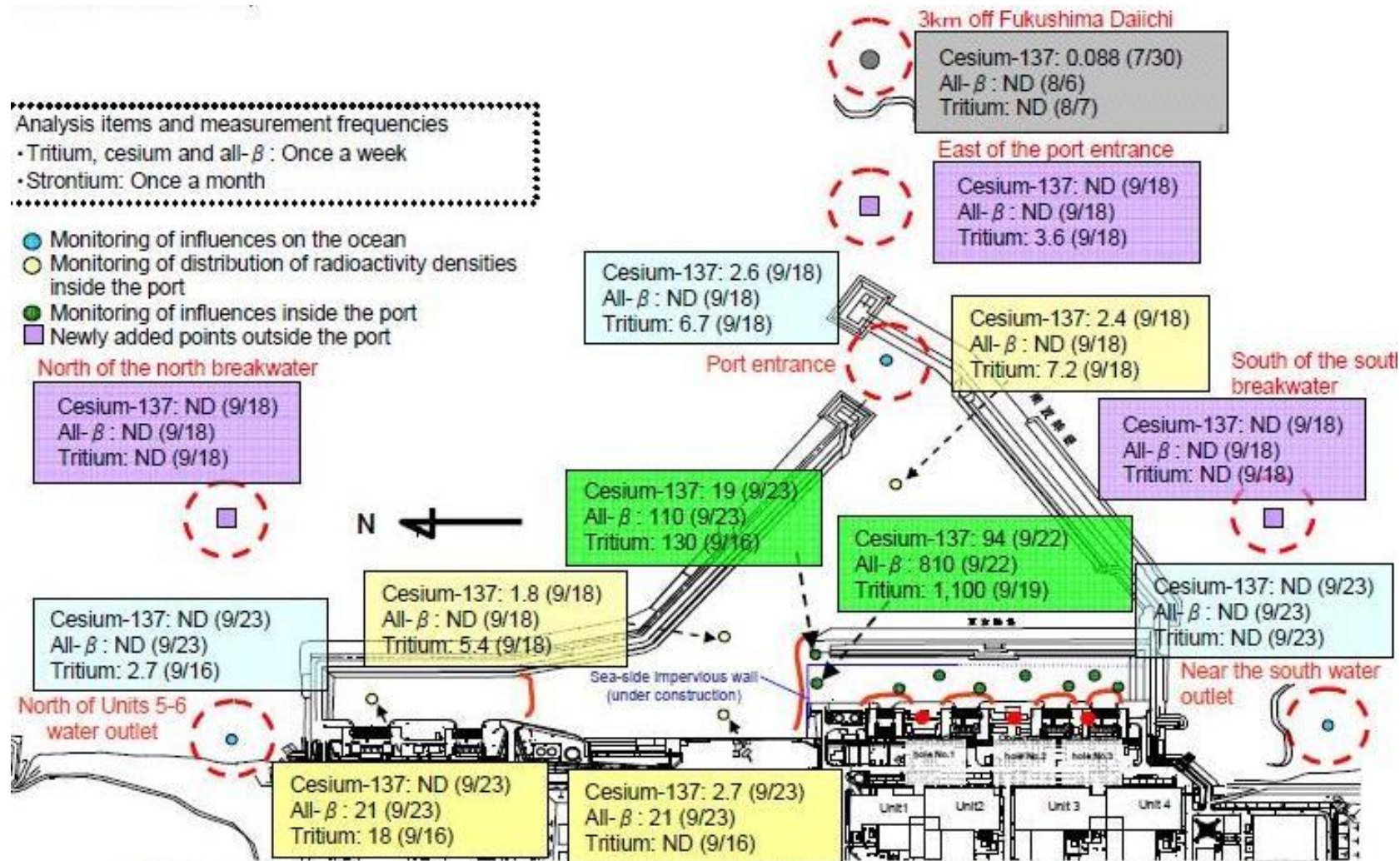
# Conceptual Drawing of “Frozen-Soil Wall”



- Surround bldg. with frozen-soil wall to prevent groundwater inflow
- Feasibility study on technical challenges



# Seawater Contamination Limited to Small Area

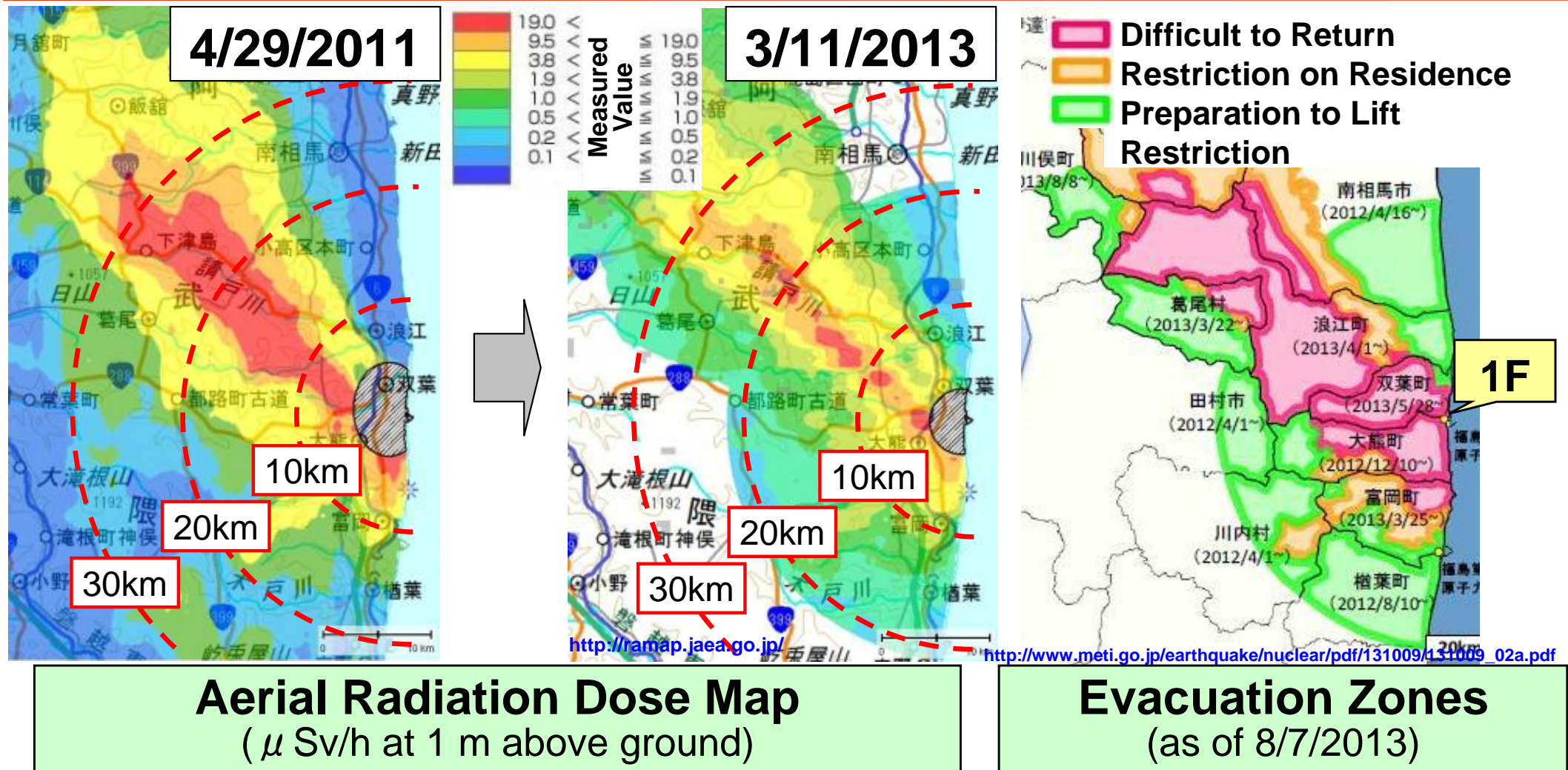


Seawater measurement results as of Sept. 2013 (unit: Bq/liter)

**Seawater contamination limited to immediate vicinity of Units 1-4 intake structure**



# Off-site Radiation Dose and Evacuation Zones



- Off-site dose decreased significantly; evacuation zones gradually relaxed
- **Int'l consensus on health impact of low-dose radiation critical to relieve anxiety of evacuees**

# Mid- to Long-Term Road Map Towards Decommissioning

**Cold Shutdown  
Condition Achieved  
(Dec., 2011)**

**Within  
2 years**

**Within  
10 years**

**30 to  
40 years**

**Phase-1**

Begin removal of fuels  
from spent fuel pools

**Unit 4: Nov. 2013**

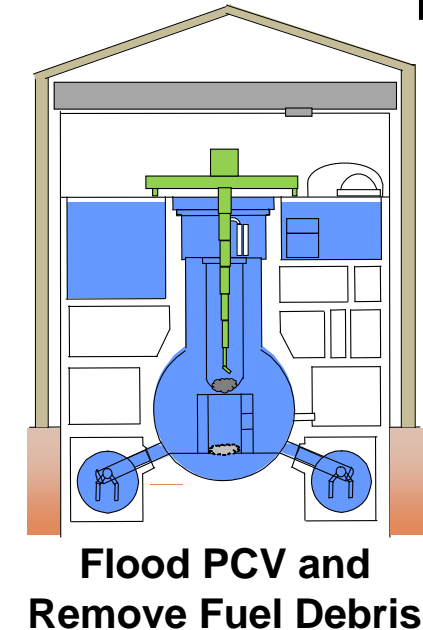
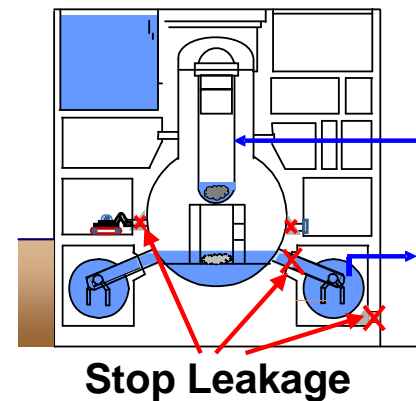
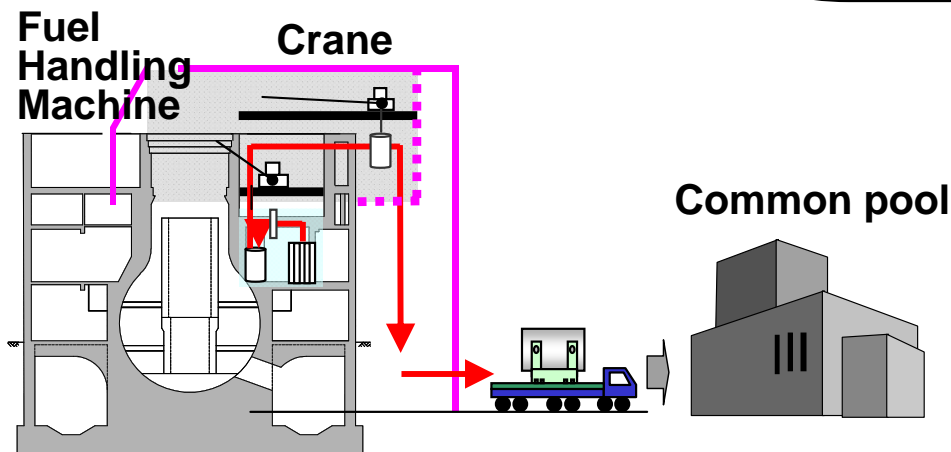
**Phase-2**

Begin removal of  
fuel debris

**Endeavor to push  
schedule forward**

**Phase-3**

Complete  
decommissioning



**Global collaboration vitally important to tackle  
this unprecedented undertaking**

# Global Collaboration



- **Feasibility Study Agreement with U.S. Nat'l Labs to identify their expertise applicable to decommissioning at 1F (Sept. 2012-March 2013)**
- **Pursuing further collaboration in following areas:**  
*Groundwater contamination; reactor bldg. water-proofing; radioactive waste disposal; fuel debris recovery/storage; contaminated water treatment*



# Global Collaboration (cont'd)

## IAEA INTERNATIONAL PEER REVIEW MISSION ON MID-AND-LONG-TERM ROADMAP TOWARDS THE DECOMMISSIONING OF TEPCO'S FUKUSHIMA DAIICHI NUCLEAR POWER STATION UNITS 1-4

REPORT TO  
THE GOVERNMENT OF JAPAN

Tokyo and Fukushima Prefecture, Japan

15-22 April 2013

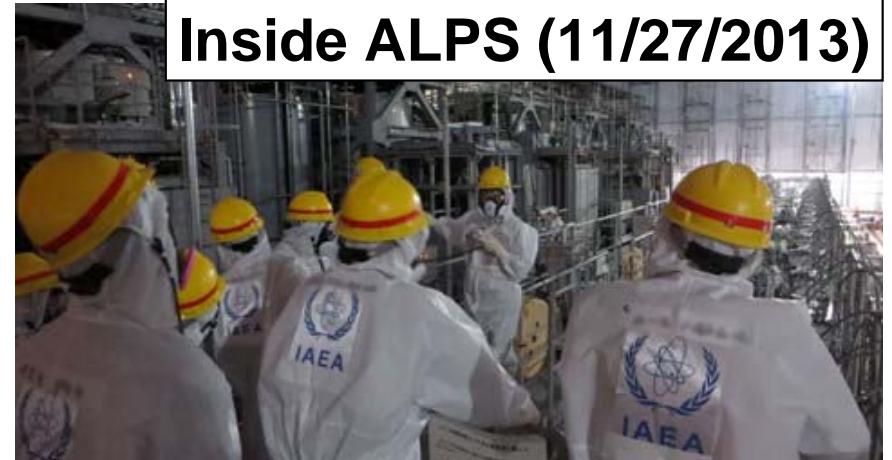


<http://www.meti.go.jp/press/2013/05/20130523001/20130523001-4.pdf>

## Unit 4 Fuel Removal (11/27/2013)



## Inside ALPS (11/27/2013)

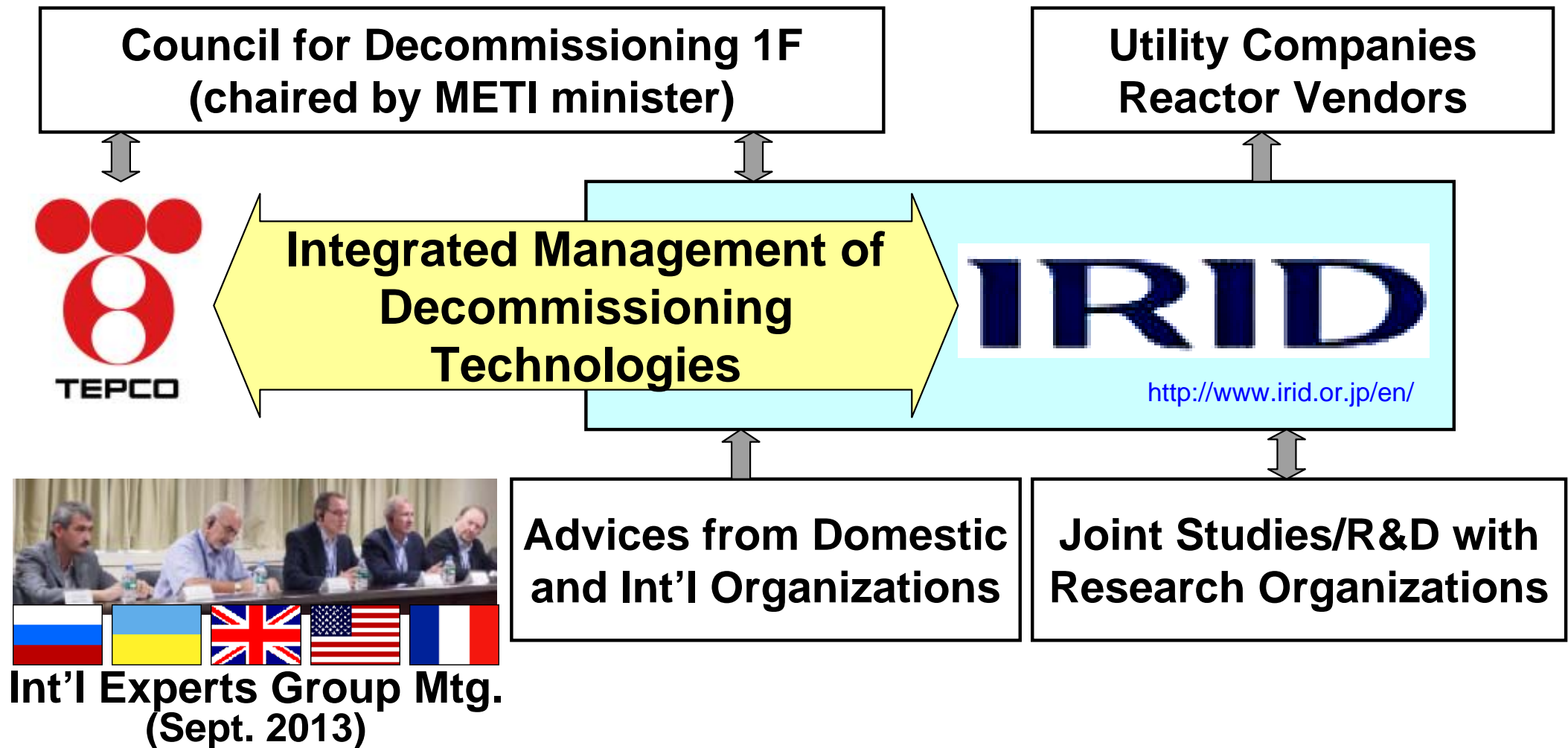


➤ **IAEA Peer Review Missions on Decommissioning Roadmap**

➤ **April 15-22 and Nov. 25- Dec. 4, 2013**



# Global Collaboration (cont'd)



- International Research Institute for Nuclear Decommissioning (**IRID**) established in Aug. 2013
- Soliciting information for technologies in:  
**Contaminated water issues; Fuel debris removal**

# Other Activities

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- **Compensation for afflicted people:  
¥3.1 trillion (approx. \$31 bil.)  
(paid out as of Nov. 2013)**
- **Cooperation with gov't in off-site radiation survey, decontamination work, etc.**
- **Assistance in temporary return of evacuees to homes**



# TEPCO's Post-Accident Activities in the U.S.

## Nuclear Industry



## Gov't Agencies



## Global Organizations



## Academia



## Professional Organizations, Think Tanks, NPOs, Media



**Committed to disseminating lessons learned globally and working together to make nuclear power plants safer**

# References

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## [Japan]

- **Tokyo Electric Power Company (TEPCO)**  
<http://www.tepco.co.jp/en/nu/fukushima-np/index-e.html>
- **Nuclear Reform Monitoring Committee of TEPCO**  
<http://www.nrmc.jp/en/index-e.html>
- **Ministry of Economy, Trade and Industry (METI)**  
<http://www.meti.go.jp/english/earthquake/>
- **Nuclear Regulation Authority (NRA)**  
<http://www.nsr.go.jp/english/>
- **Japan Atomic Industrial Forum (JAIF)**  
<http://www.jaif.or.jp/english/>
- **Japan Nuclear Safety Institute (JANSI)**  
<http://www.genanshin.jp/english/index.html>

## [USA]

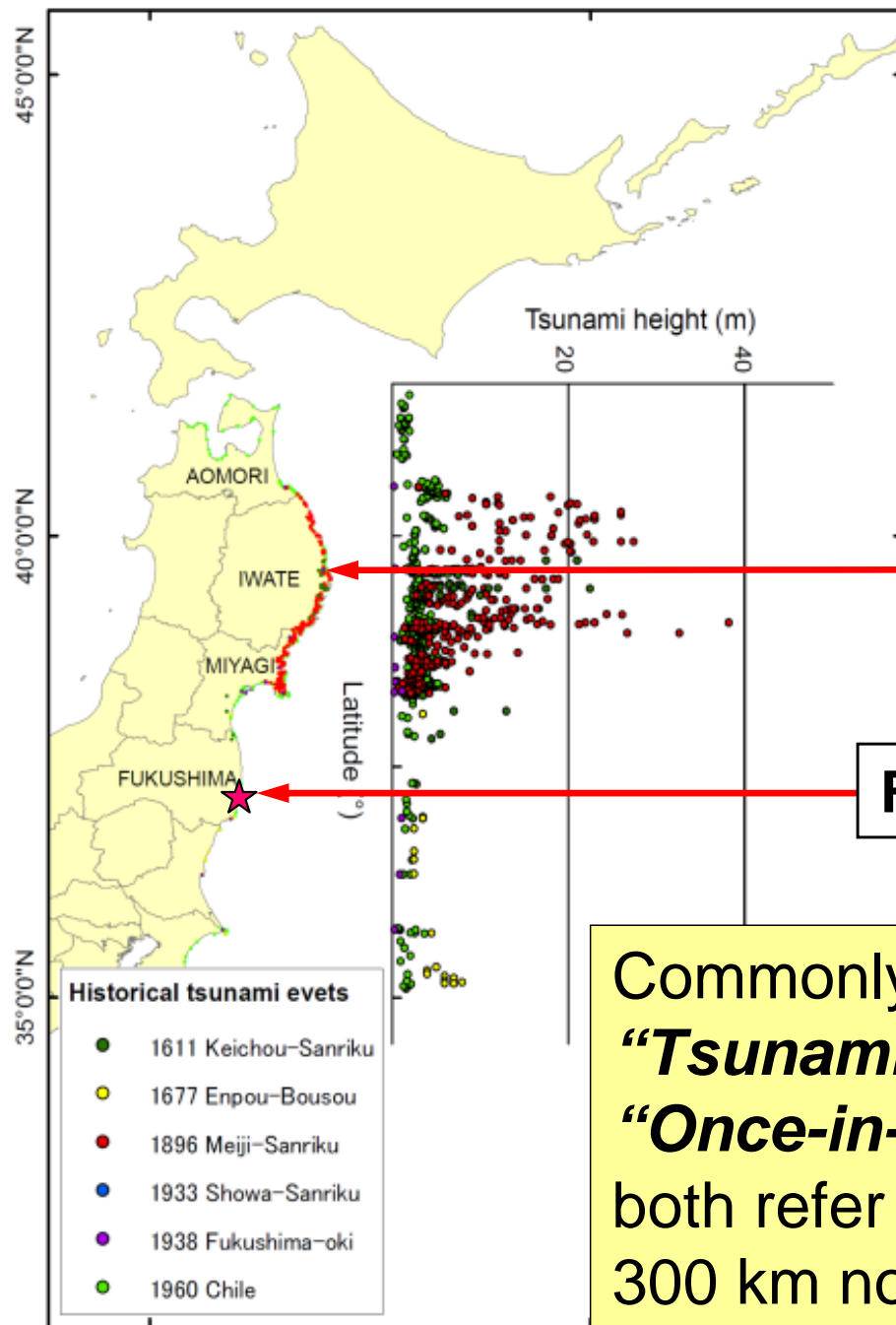
- **Institute of Nuclear Power Operations (INPO)**  
[http://www.nei.org/filefolder/INPO\\_11-005\\_Fukushima\\_Addendum\\_1.pdf](http://www.nei.org/filefolder/INPO_11-005_Fukushima_Addendum_1.pdf)
- **Electric Power Research Institute (EPRI)**  
<http://www.epri.com/Pages/Default.aspx>
- **Nuclear Energy Institute (NEI)**  
<http://safetyfirst.nei.org/japan/>
- **National Academy of Science—Fukushima Lessons Learned Committee**  
<http://www8.nationalacademies.org/cp/projectview.aspx?key=49465>

## [International]

- **International Atomic Energy Agency (IAEA)**  
<http://www.iaea.org/>
- **World Association of Nuclear Operators (WANO)**  
<http://www.wano.info/>
- **World Health Organization (WHO)**  
[http://www.who.int/entity/ionizing\\_radiation/pub\\_meet/fukushima\\_report/en/index.html](http://www.who.int/entity/ionizing_radiation/pub_meet/fukushima_report/en/index.html)



# No Historical Evidence of Huge Tsunamis Near Fukushima NPSs



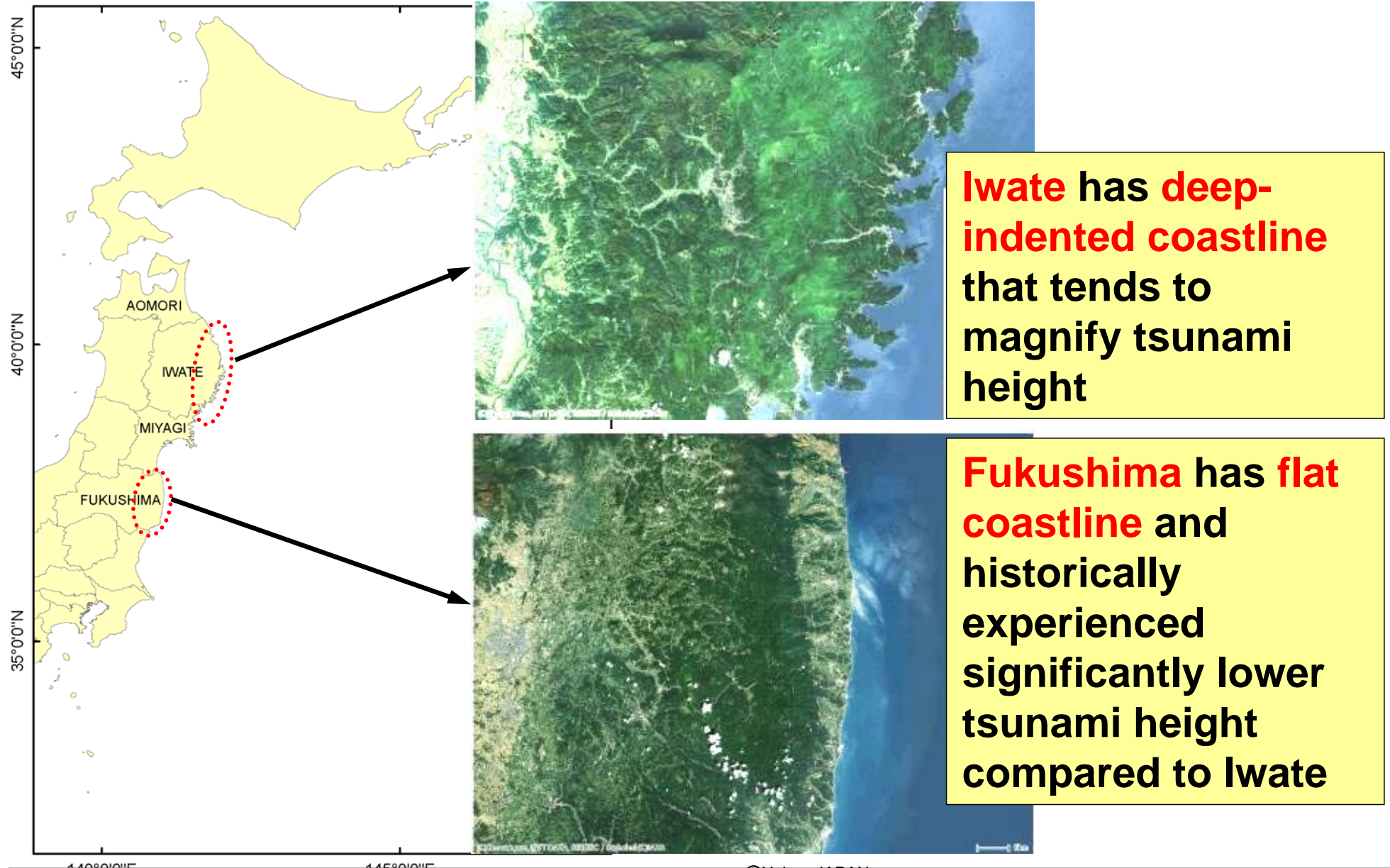
**Tsunami Warning Stone**  
(Miyako, Iwate Pref.)

(source) <http://blog.miyakomall.jp/2012/04/>

**Fukushima NPSs**

Commonly **misquoted**  
***“Tsunami Warning Stone”*** and  
***“Once-in-400-year recurrence of 7-m tsunami”***  
both refer to **locations in Iwate Prefecture**,  
300 km north of Fukushima NPS

# Tsunami Height Heavily Dependent on Coastal Topography



**However, we should have been prepared for the unexpected**

# TEPCO's Nuclear Safety Reform

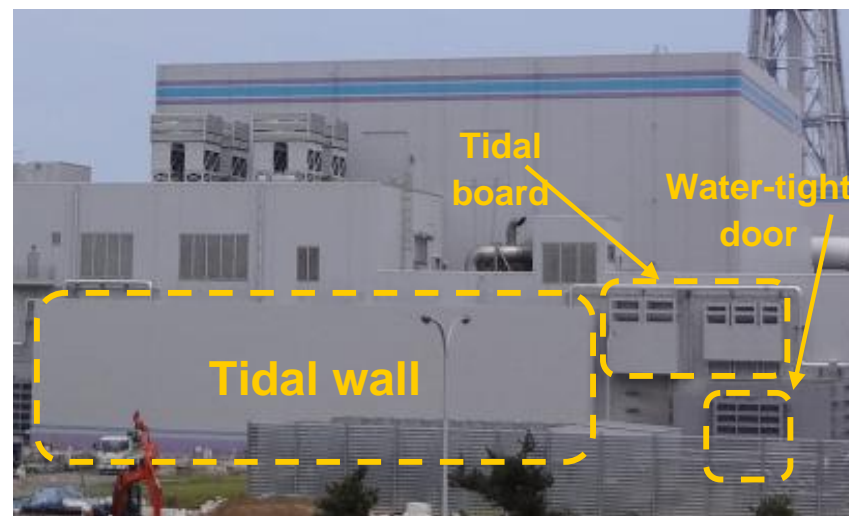


**Nuclear Safety Reform Plan issued on 3/29/2013**

→ Actions to revamp provision for accidents:  
safety culture, technical capabilities, communication skills, etc.



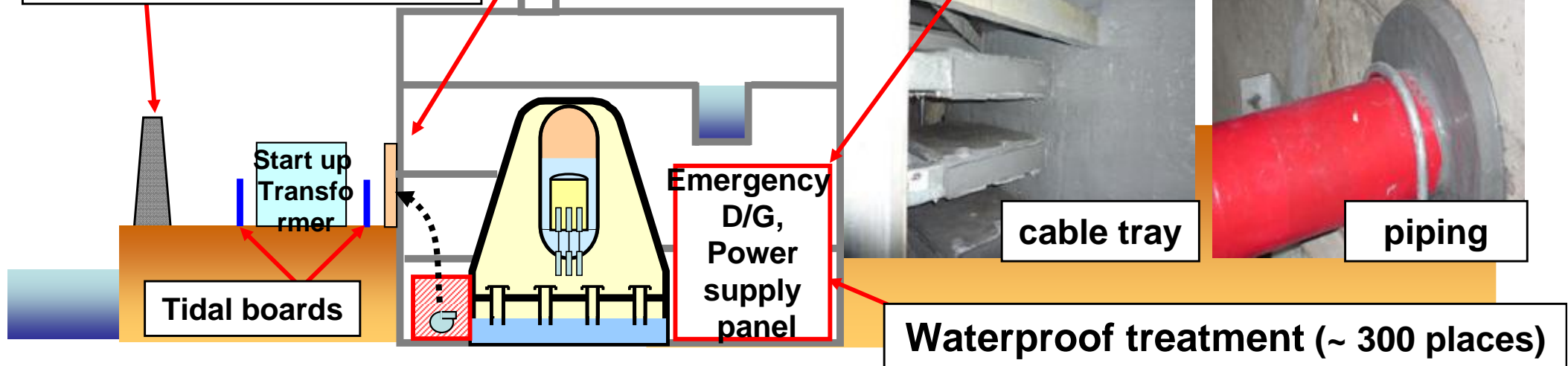
# Safety Enhancement Measures at Kashiwazaki-Kariwa (KK) NPS



Sea wall (1.5 km long)

Tidal walls

Water-tight doors (~60 places)



## Prevention Measures for Tsunami-induced Accident

# Safety Enhancement Measures at KK NPS (cont'd)

## High Pressure Alternate Cooling System



gas cylinders



Fire engines: 8



Gas Turbine Generators: 2

D/G trucks: 23



DC power



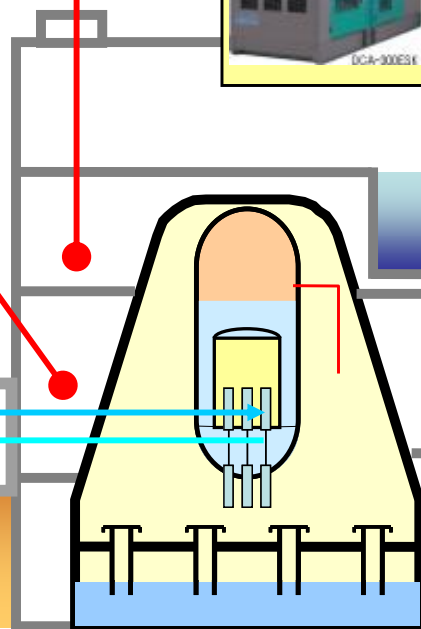
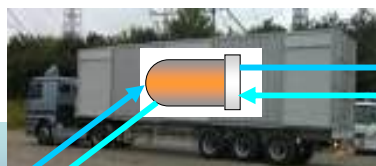
Emergency power supply



Fresh Water Reservoir: 20k ton

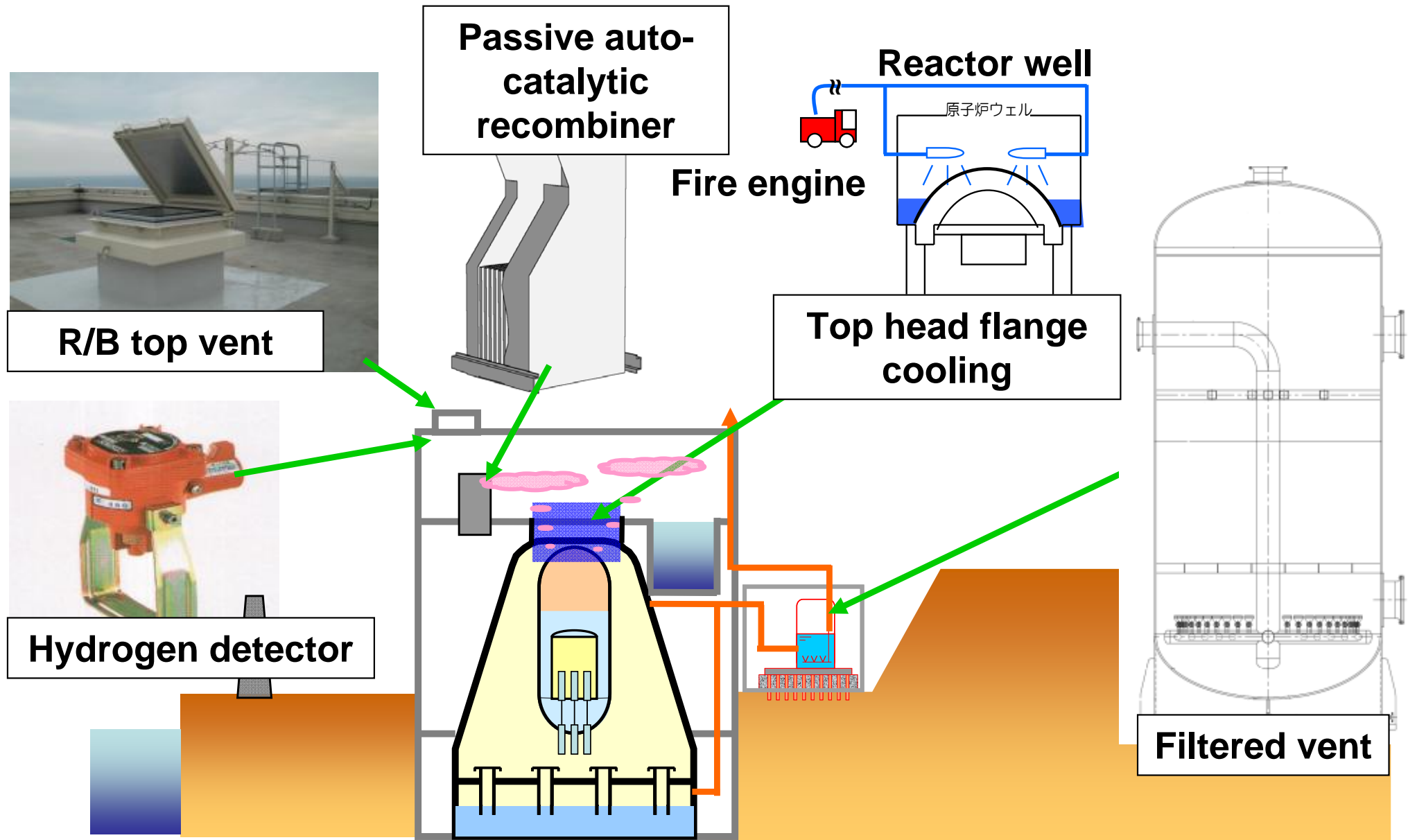


Alternative heat exchangers: 7



## Core-damage Prevention Measures

# Safety Enhancement Measures at KK NPS (cont'd)



## Post Core-damage Mitigation Measures